

GLOBAL HOUSING TECHNOLOGY CHALLENGE INDIA



Government of India

आज़ादी<sub>का</sub> अमृत महोत्सव





Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) Gmbl





RESILIENT, AFFORDABLE AND COMFORTABLE HOUSING THROUGH NATIONAL ACTION

# **VOCATIONAL TRAINING**

# PRE-FABRICATED EPS SANDWICH PANEL SYSTEM

#### Climate Smart Buildings (CSB)

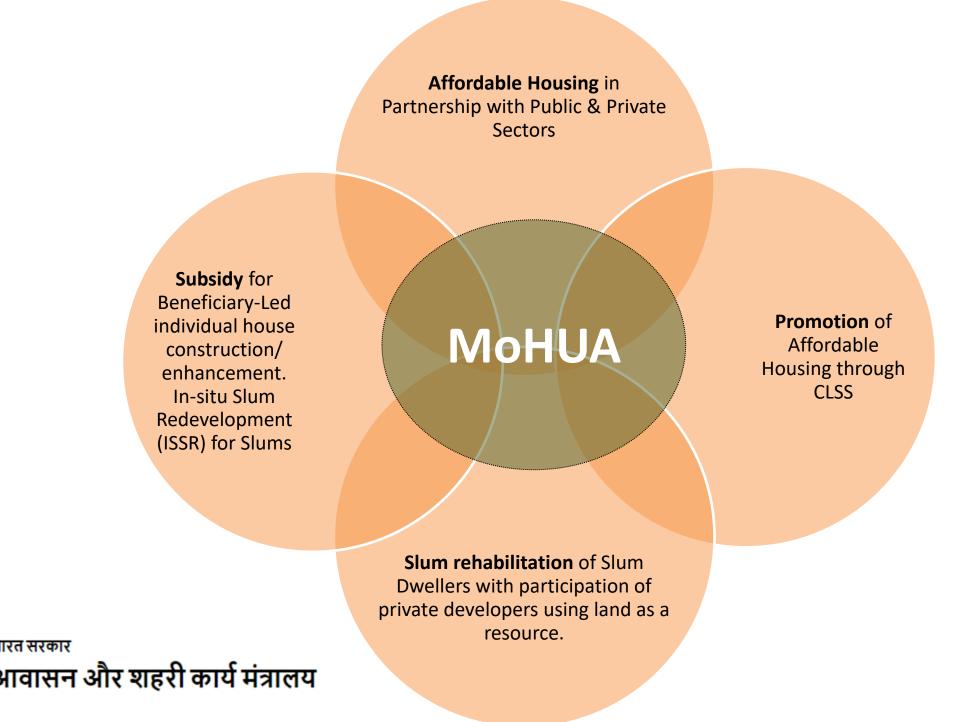
Cluster cell Indore, Madhya Pradesh under Global Housing Technology Challenge - India (GHTC-India)

# **INTRODUCTION - MoHUA**

#### 'Housing for All' by 2022.

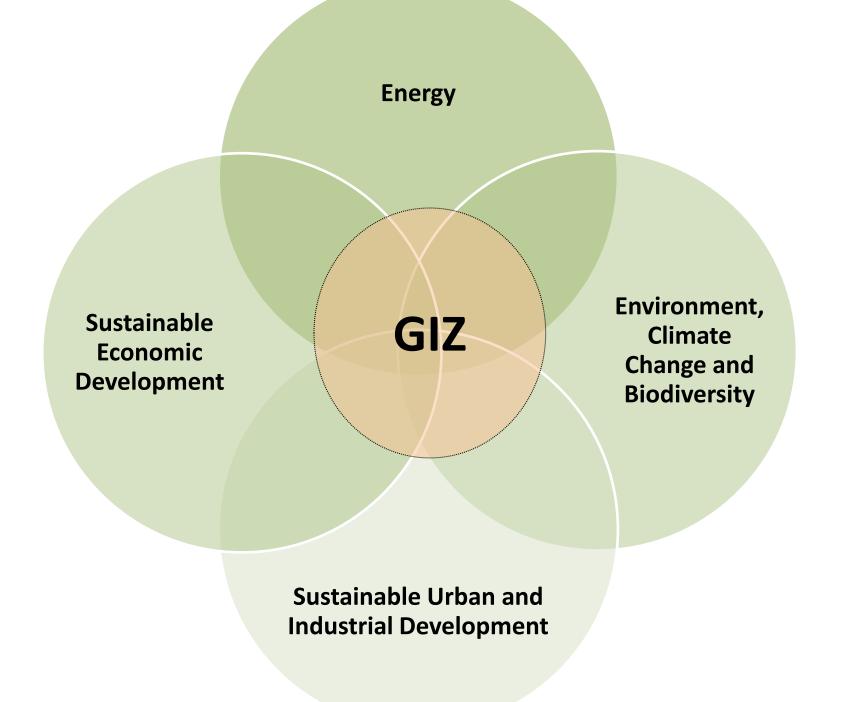
Under the Mission, Ministry of Housing and Urban Affairs (MoHUA), provides Central Assistance to implementing agencies through States and Union Territories for providing houses to all eligible families/beneficiaries by 2022.

Addressing the affordable housing requirement in urban areas through:

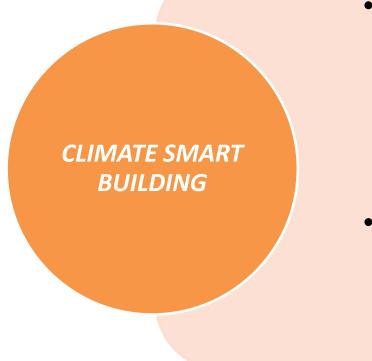


# **INTRODUCTION - GIZ**

- GIZ is an international cooperation enterprise for sustainable development which operates worldwide, on a public benefit basis.
- GIZ is fully owned by the German Federal Government, GIZ implement development programs in partner country on behalf of the German Government in achieving its development policy objectives.

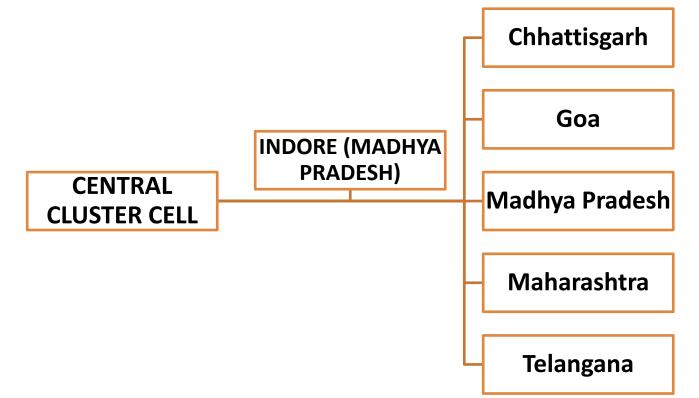


## **TASKS PLANNED WITH MOHUA**



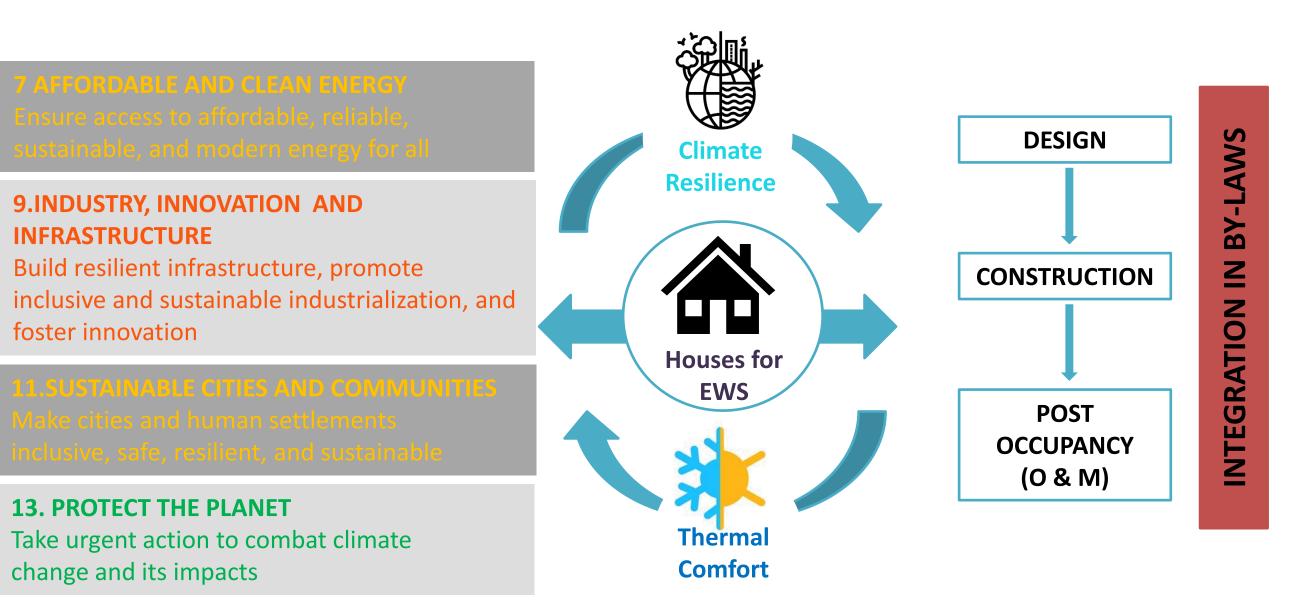
- Technical assistance in developing thermal comfort action plan for climate resilience building for mass scale application in selected states for Affordable Housing
- Technical support in implementation of Global Housing Technology Challenge-India (GHTC-India)

#### States and UT's under central cluster cell established at Indore

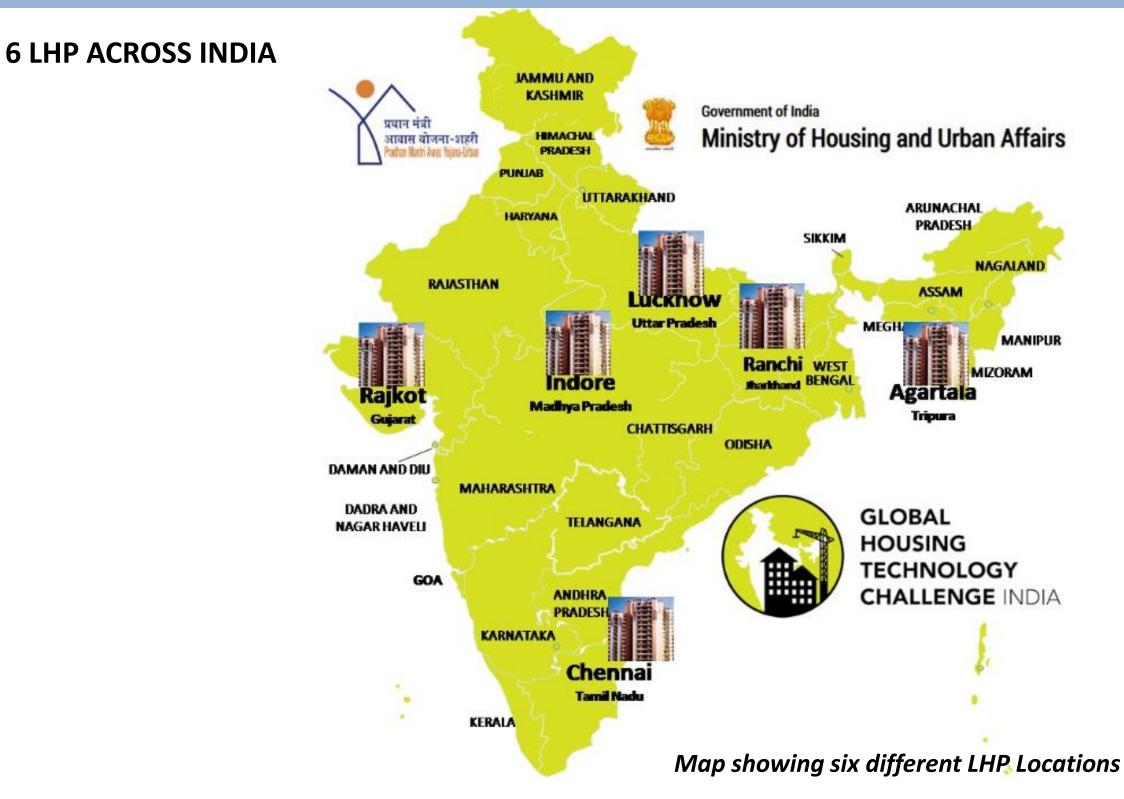


# **AIM & CONCEPT**





# LHP INTRODUCTION



LHPs shall serve as LIVE Laboratories for different aspects of Transfer of technologies

# 6 LHPs

## 1.Indore, Madhya Pradesh

• Prefabricated Sandwich Panel System

## 2.Rajkot,Gujarat

• Monolithic Concrete Construction using Tunnel Formwork

#### 3.Chennai,Tamil Nadu

• Precast Concrete Construction System – Precast Components Assembled at Site

#### 4.Ranchi,Jharkhand

Precast Concrete Construction System – 3D Volumetric

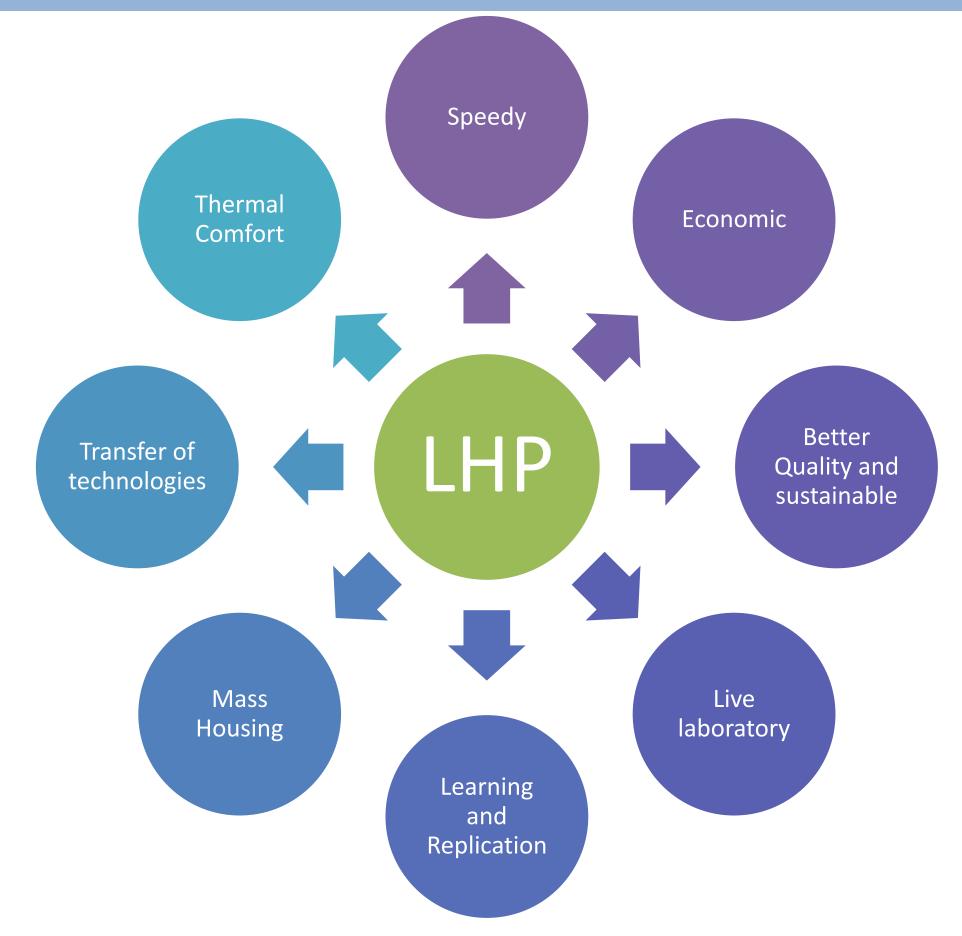
#### 5.Agartala,Tripura

• Light Gauge Steel Structural System & Pre-engineered Steel Structural System

#### 6.Lucknow,Uttar Pradesh

• PVC Stay In Place Formwork System

## 6 LHPs – FOCUSES ON

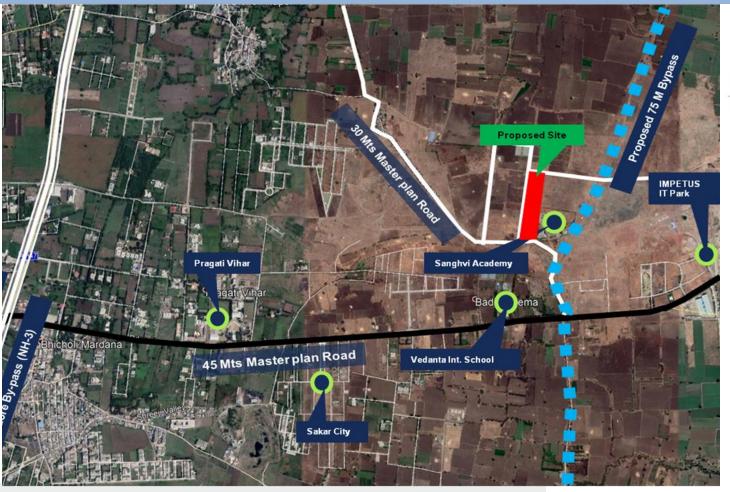


## 6 LHPs

6LHPs explained via video

# **LHP INDORE**







Description	Unit	Length	Width	Area
Living Room	Sqmt	3.12	3.08	9.61
Bed Room	Sqmt	3.12	2.99	9.33
Kitchen	Sqmt	2.1	1.81	3.80
Toilet	Sqmt	2.1	1.2	2.52
Balcony	Sqmt	2.07	1.06	2.19
Circulation Area	Sqmt	2.19	0.9	1.97
Thresold Area	Sqmt			0.50
Total Carpet Area	Sqmt			29.92



# **LHP INDORE**



# **LHP INDORE**

**Project Details**  *Land Area* – 41920 sqm *Net Plot Area* – 34276 sqm *No's of Dwelling Unit* – 1024 *No's of Tower* – 08 *No's of Floor* – *SF* + 08 *No's of DU / Tower* – 128 *Community Hall* – 169.5 sqm

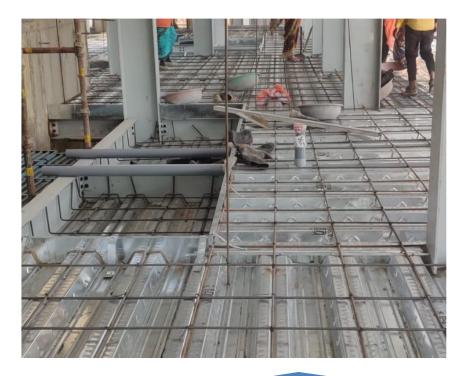


**Key Highlights** Technology - Pre-Fabricated Sandwich Panel & PEB Structure Project Start Date – 01-01-2021 Project Expected End *Date* – 31-03-2022 Amenities – **Rain Water Harvesting Rooftop Solar Power** System Fire Equipment (s) Elevator / Lift **Emergency Power Back**up Sewage Treatment Plant **Central Waste Collection** Plant

## **LHP INDORE - TECHNOLOGY**

Structural System – Pre Engineering Building Slab- Deck Sheet Slab Walling System - <u>Pre fabricated sandwich panel system</u>





**PEB STRUCTURE** 





PREFABRICATED SANDWICH PANEL WALLING

# **SITE PREPARATIONS**



#### SITE EXACAVATION



## LABOUR HUTMENT





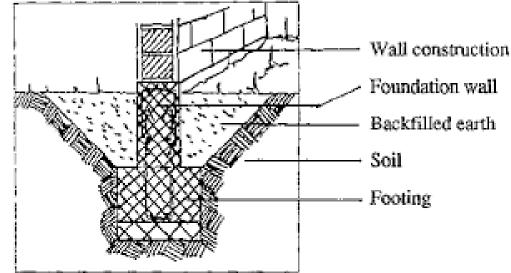
#### LABOUR HUTMENT



# **FOOTING MARKING**







## Footing section with soil layering

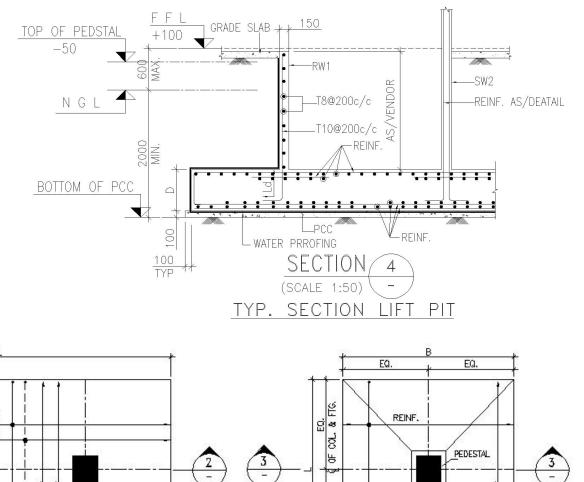
PCC FOR FOOTING

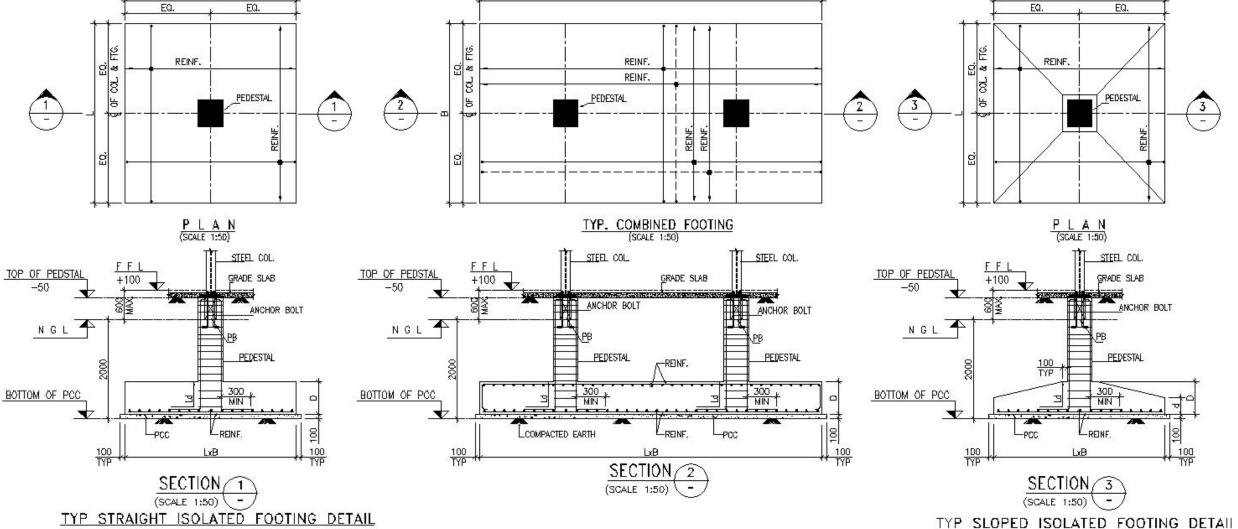
# **FOOTING DESIGN & SECTION**

Footing calculations is done as per live load , dead load and wind load

Types of footing in the project

- Straight isolated footing
- Inclined isolated footing
- Combined footing
- Raft footing





# FOOTING



# PLINTH





# **PEB ERRECTION**





# **LHP INDORE - TECHNOLOGY**

#### PEB STRUCTURE

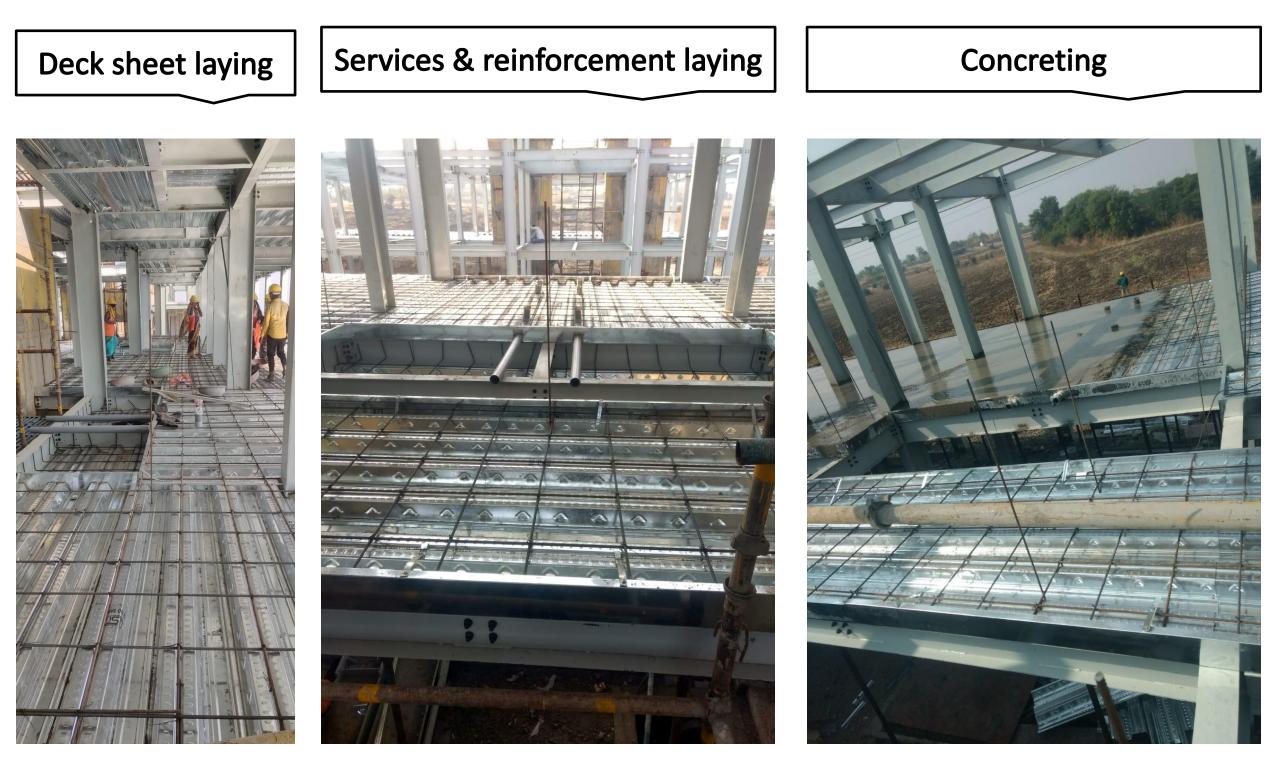
- With Pre-engineered steel building systems, multi-stories can now be scripted in the shortest "set-up" time
- Speed in Construction





# **LHP INDORE - TECHNOLOGY**

DECK SLAB



# **CONSTRUCTION METHDOLOGY**

<u>6. Staircase –</u> Fabricated MS sections are being welded at site for staircase frame preparation

<u>5. Lift Wall –</u> RCC structure is being prepared for lift walls. Onsite RMC plant for RCC material preparation

4. Walling System

Factory made Prefabricated sandwich panels are being used for wall preparation 1



**<u>1.Substructure</u>** RCC Isolated column footing

#### **2.Structural System**

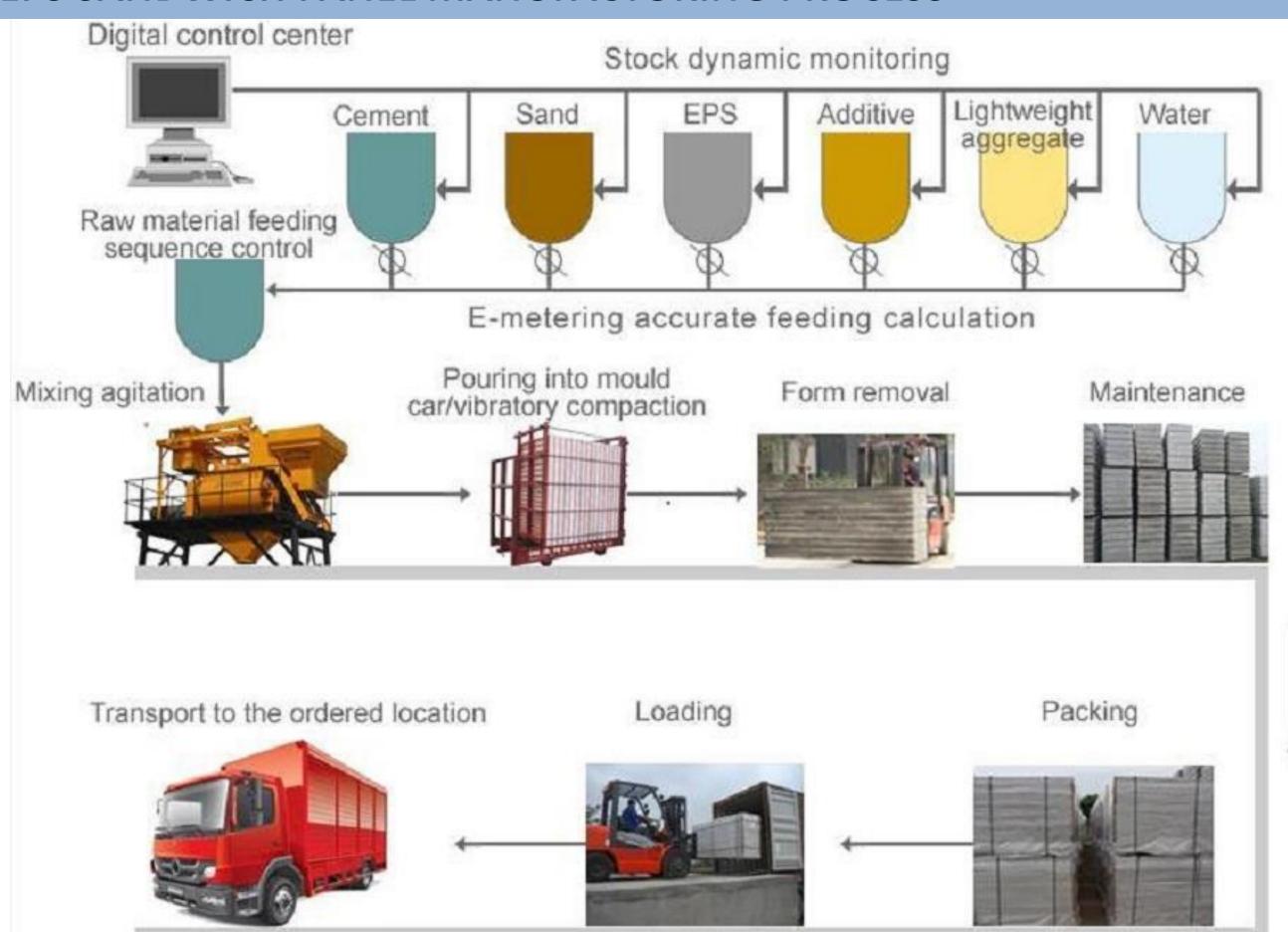
Pre Engineered structure consists of factory manufactured steel column and beam erected on site.

<u>**3. Slab**</u> Deck sheet is placed on structure. over it, slab casting is done

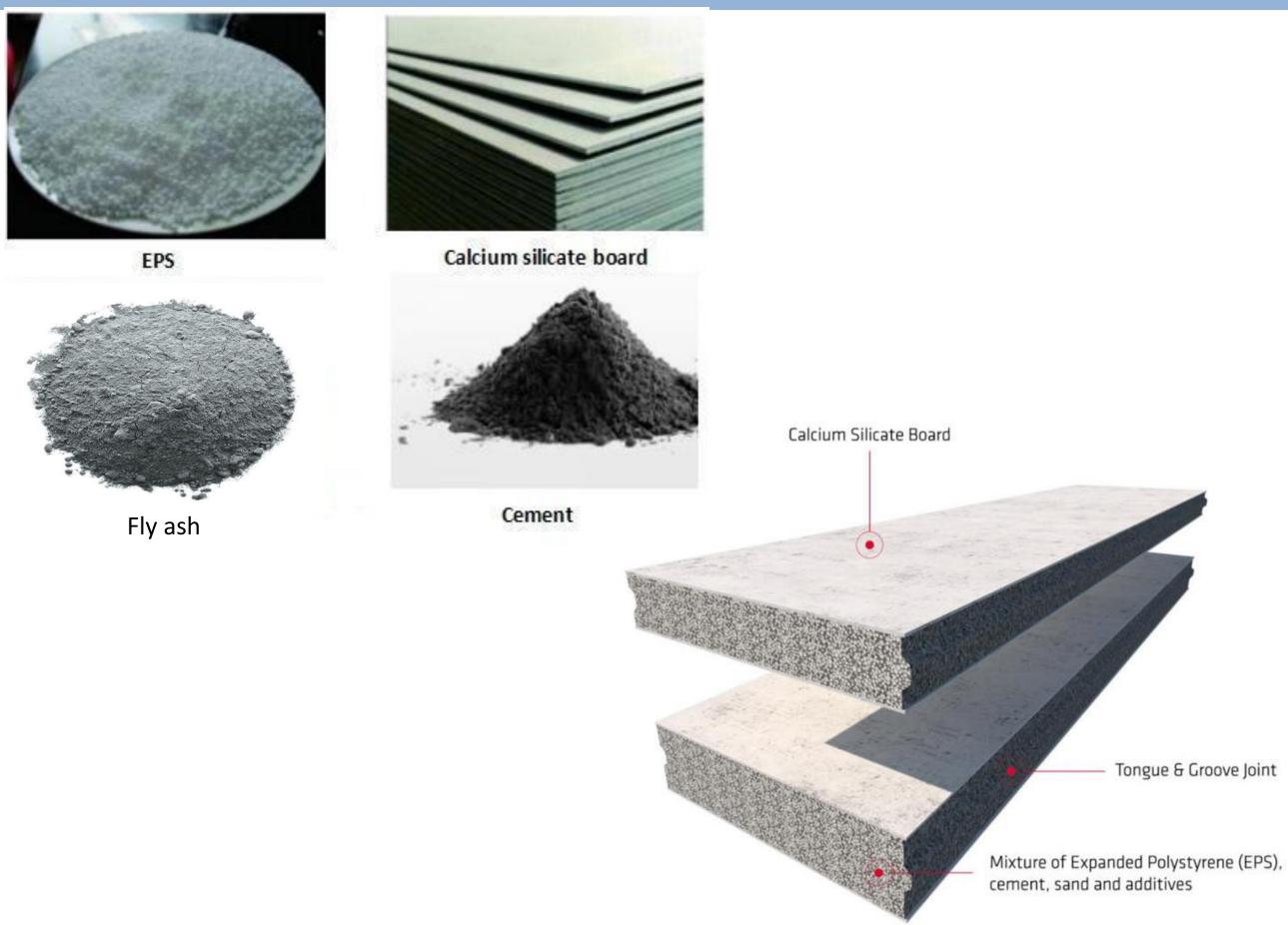
## **LHP INDORE - TECHNOLOGY**

Technology information being explained via Video

# **EPS SANDWICH PANEL MANUFACTORING PROCESS**



# **EPS SANDWICH PANEL RAW MATERIALS**



## **EPS SANDWICH PANEL- FIXING TOOLS**

No.	Name	Picture	Picture Function					
1	Cement adhesive		Special cement adhesive for EPS cement sandwich panel connection					
2	Triangle wood		Support, ensure the panel be sticked firmly					
3	Steel bar		Reinforce the connection of the EPS cement sandwich panels					
4	PU foam	PUFOAM (1)	Filling the gaps between panel and structure, door, window.					
Decoration remark: if you choose painting for the decoration, you need to put fiber mesh cloth on the wall or fiber mesh tape at the joint before painting, if you decorate the wall by wallpaper, wall tile or other covered materials, no need for the following materials, can put the wallpaper, wall tile on the wall directly.								
5	Fiber mesh cloth		For whole wall anti-crack					
6	Fiber mesh tape		Between panels connection for anti-crack					
7	Anti-crack mortar		Stick (cover) the fiber mesh cloth/fiber mesh tape on the panel					

## **EPS SANDWICH PANEL FIXING**

Technology information being explained via Video

## **EPS PANEL PERFORMANCE APPRAISAL CERTIFICATE**



EPS Cement Sandwich Panel								
Specification L*W*T (mm)	Weight (kg/m2)	Packing (pcs/m2 per 20' GP / 40' HQ)	Application					
2270 / 2440 x 610 x 60	45-48	315pcs*436m2/ 384pcs*572m2	Interior wall/ Roof system					
2270 / 2440 x 610 x 75	50-53 / 55-58	252pcs*349m2/ 312pcs*464m2	Interior wall					
2270 / 2440 x 610 x 90	55-58 / 69-72	207pcs*287m2/ 251pcs*375m2	Interior/ Exterior wall					
2270 / 2440 x 610 x 100	60-65 / 72-75	189pcs*262m2/ 240pcs*357m2	Interior/ Exterior wall					
2270 / 2440 x 610 x 120	65-75 / 90-93	153pcs*212m2/ 192pcs*286m2	Exterior wall					
2270 / 2440 x 610 x 150	80-90 / 111-114	126pcs*175m2/ 156pcs*232m2	Exterior wall					
			1					

## PANEL TECHNICAL SPECIFICATION

Items	National Standards				Testing Indexes					
Thickness	60mm	90mm	100mm	120mm	150mm	60mm	90mm	100mm	120mm	150mm
Anti-impact performance/ times	≥5	≥5	≥5	≥5	≥5	≥8	≥10	≥15	≥18	≥22
Anti-bending damage load/ times over dead- weight	≥1.5	≥1.5	≥1.5	≥1.5	≥1.5	≥3	≥4	≥5	≥6	≥7
Anti-pressure strength/ Mpa	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5
Surface density/ kg/m <sup>2</sup>	≤70	≤90	≤110			≤45	≤55	≤65	≤75	≤85
Single point hanging strength/ N	≥1000	≥1000	≥1000	≥1000	≥1000	≥1000	≥1200	≥1300	≥1400	≥1500
Fire proof limit/ h	≥1	≥1	≥1	≥1	≥1	≥3	≥3	≥4	≥4	≥4
Sound insulation capacity in the air/ db	≥30	≥35	≥40	≥45	≥50	≥35	≥40	≥45	≥50	≥55
Soften coefficient	≥0.8	≥0.8	≥0.8	≥0.8	≥0.8	≥1	≥1	≥1	≥1	≥1
Moisture coefficient/ a%	≤12	≤10	≤10	≤8	≤8	≤10	≤9	≤7	≤6	≤6
Heat transfer coefficient/ B/W/M2.K	≤2.0	≤2.0	≤2.0	≤2.0	≤1.0	≤0.4	≤0.25	≤0.2	≤0.18	≤0.15
Drying shrinkage/ mm/m	≤0.6	≤0.6	≤0.6	≤0.6	≤0.6	≤0.4	≤0.5	≤0.5	≤0.5	≤0.5
Inner radiation index	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1
Outer radiation index	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1
Radioactivity limit	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1

## LHP INDORE – TECHNOLOGY ADVANTAGES



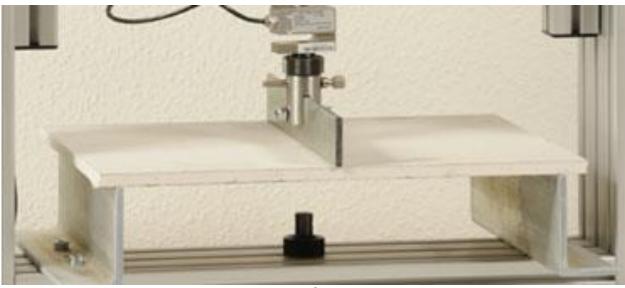


Speed in Construction

•

- No use of water in curing
- Panels bring resource efficiency, better thermal insulation, acoustics & energy efficiency.

# LHP INDORE – TECHNOLOGY ADVANTAGES



**Strength Test** 



Fast and Easy Construction



Energy saving by thermal resistance





Recyclable

Eco friendly dry construction



- 1. Light weight and cost effective
- 2. Easy and faster construction
- 3. Fireproof
- 4. Water proof and damp proof
- 5. Non-toxic & environment-friendly
- 6. Energy saving & environment-friendly
- 7. Water saving due to dry construction
- 8. Smooth and flat surface, thus no plastering needed
- 9. High sound insulation
- 10. Cost effective
- 11. Ground staff optimization
- 12. Increase in carpet area up to 15% which saves money

#### https://youtu.be/3ENcie5HUqk

**Fire Resistance Test** 

## LHP INDORE – TECHNOLOGY ADVANTAGES



Technology information being explained via Video

## **CASE STUDY – India - Hotel Projects**

















# **CASE STUDY** – Iran - High Rise Construction



















## CASE STUDY



## **PRACTICAL CHALLENGES WITH SOLUTIONS**



raw material transportation

can be solved if having multiple projects



panel cutting disposal can be used in the sunk filling as this is light weight material



panel lifting on floors
if the site scale is large , it can be done via crane



Challenge: Panel fixing with PEB structure

Solution : panel fixing can be done by welding steel bars and adding an adhesive (S- Bond) for further strengthening the joinery

Challenge:

safety measures while dealing with wall preparation

Solution : while working on height, working staff should have proper safety measures (helmet, shoes, mask, safety glasses)



# **PLANNING ASPECTS**

WALL CONSTRUCTED BRICK BY BRICK / LAYER BY LAYER • LABOUR INTENSIVE • REQUIRE CURING

#### DESIGN PROCESS SELECTION OF TECHNOLOGIES

FACTORY MADE EPS PANELS ARE PRE FINISHED REQUIRES NO CURING

Sandwich panel system replaces brick-mortar with dry wall



The cast-in-situ conventional construction systems need to be replaced by industrialized systems which

- Reduce the construction time
- Produce quality,
- Resilient and
- Sustainable structures.

These panels are

□ Stronger,

- Durable with better quality control.
- □ Their functional performance in terms of acoustics, thermal, fire, rain water penetration, termite is much superior than cast-in-situ walls.
- □ These panels can be used as load bearing structural panels to build single to three storey houses or as non-load bearing infill walls to replace brick masonry walls between RCC frame.
- These panels can be cut to suitable sizes, made hollow so as to minimize wastages & accommodate services.

# **COST COMPARISION**

Considering 10 Sq.M. Wall										
S.no.	EPS WALL 120MM					BRICKWORK 230MM				
5	Description	Area		Rate	Total	Description	Area F		Rate	Total
1	EPS PANEL	10	Nos	1440	14400	Bricks	1065	Nos	7	7455
2	Таре	20	m	5	100	Mortar	0.46	Cu m	1850	851
2	Mortar	10	Kg	12	120	Plaster	20	sq m	530	10600
4	Labour	10	Sq M	190	1900	Labour	2.3	Cu m	700	1610
					16520					20516
				Per Sq M	1652				Per Sq M	2051.6
Carpet Area - Increased by 1.1 SQ M										

# time for a little question & answer session

**Query Session** 

अारत में कंस्ट्रक्शन की अप्रोच में हमने एक और बदलाव किया है। अब चाहे सड़कें हों, रेज़िडेंशियल अपार्टमेंट्स हों या फिर कमर्शियल बिल्डिंग्स, इको फ्रेंडली, डिजास्टर रेजिसटेंट, और एनर्जी एफ़िशिएन्ट निर्माण को प्रोत्साहन दिया जा रहा है... ??

– नरेन्द्र मोदी

Thank you.