









# Climate Smart Buildings (CSB)

Cluster Cell - Indore, Madhya Pradesh under Global Housing Technology Challenge - India (GHTC-India)





RESILIENT, AFFORDABLE AND COMFORTABLE HOUSING THROUGH NATIONAL ACTION

## Training A Indore - 9<sup>th</sup> June 2022

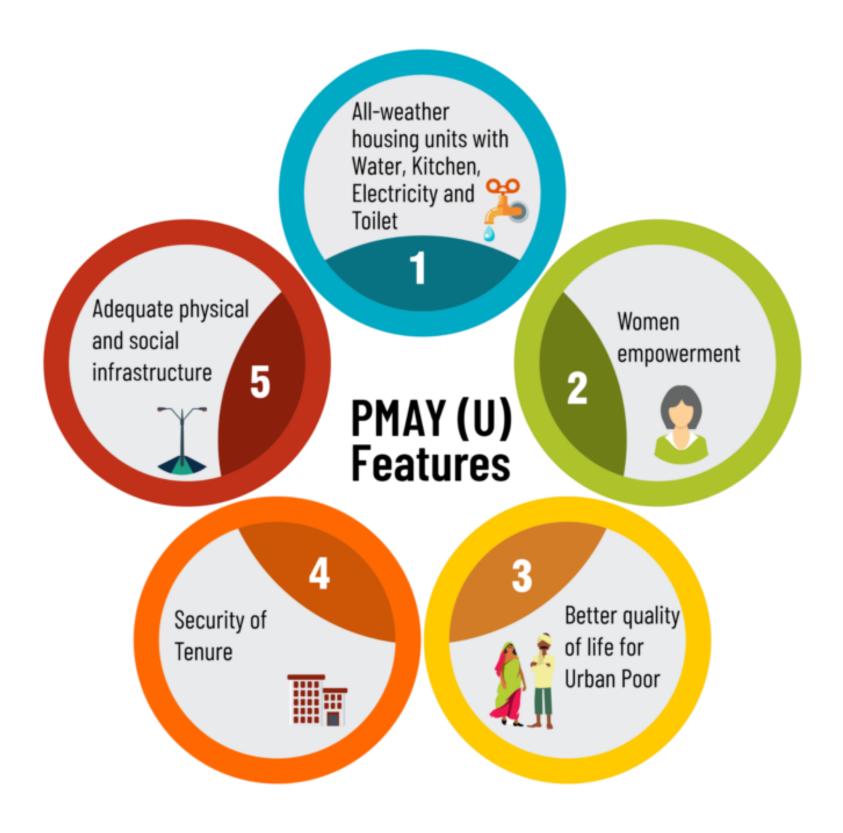
## INTRODUCTION

**Pradhan Mantri Awas Yojana** – Urban (PMAY-U), a flagship Mission of Government of India being implemented by Ministry of Housing and Urban Affairs (MoHUA), was launched on 25th June 2015.

The Mission addresses urban housing shortage among the EWS/LIG and MIG categories including the slum dwellers by ensuring a pucca house to all eligible urban households by the year 2022, when Nation completes 75 years of its Independence.

Under the Mission, **Ministry of Housing** and Urban Affairs (MoHUA), provides assistance to implementing agencies across the States and Union Territories to execute the program with following objectives:

- In-situ SLUM REDEVELOPMENT (ISSR)
- AFFORDABLE HOUSING
- SLUM REHABILITATION
- PROMOTION



## INTRODUCTION

Ministry of Housing & Urban Affairs has initiated Affordable Rental Housing Complexes (ARHCs), a sub-scheme under Pradhan Mantri Awas Yojana -Urban (PMAY-U). This will provide ease of living to urban migrants/ poor in Industrial Sector as well as in non-formal urban economy to get access to dignified affordable rental housing close to their workplace.



## INTRODUCTION

Under the flagship Mission of Government of India 'PMAY-U', being implemented by Ministry of Housing and Urban Affairs (MoHUA). Under the Mission, MoHUA, has initiated the Global Housing Technology Challenge - India (GHTC-India) which aims - to identify and mainstream a basket of innovative construction technologies from across the globe for housing construction sector that are sustainable, eco-friendly and disaster-resilient.

# 54-Innovative **Construction Technologies**



1. Stay in Place Formwork System (Lucknow, Uttar Pradesh)



2. Monolithic Concrete Construction (Rajkot, Gujrat)



3. 3D Volumetric, Precast concrete construction system (Ranchi, Jharkhand)



4. On-site assembled Precast concrete construction system (Chennai, Tamil Nādu)



5. Light Gauge Steel Structural System & Pre-engineered Steel Structural System (Agartala, Tripura)



6. Precast fabricated sandwich panel system (Indore, Madhya Pradesh)

### named as 'LIGHT HOUSE PROJECT' (LHP)

## **TECHNICAL PARTNER**



"GIZ offers customized solutions to complex challenges"



- GIZ is an international cooperation enterprise for sustainable development which operates worldwide, on a public benefit basis.
- GIZ is fully owned by the German Federal Government, GIZ implement development programs in partner country on behalf of the German Government in achieving its development policy objectives.
- For over **60 years**, the GIZ has been working jointly with partners in India for **sustainable** economic, ecological, and social development.

## **APPROACH**

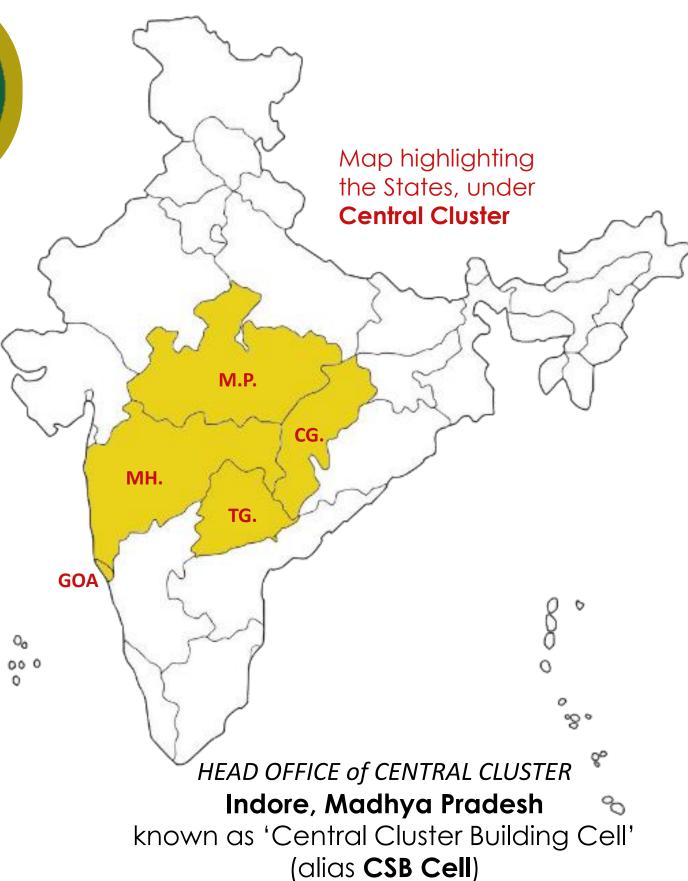
## CLIMATE SMART BUILDINGS



The Climate Smart Buildings (CSB) program is aligned with the commitments made by the Indian Government to meet its objectives submitted under SDG 11.

Indo-German Energy programme (IGEN's Programme), Climate Smart Buildings (CSB) proposes to extend technical assistance and cooperation for the followings:

- Developing action plan for Thermal Comfort to build Climate Resilient Buildings for mass scale application
- Implementation of Global Housing Technology Challenge-India (GHTC-India)



## CONCEPT



#### 7 AFFORDABLE AND CLEAN ENERGY

Ensure access to affordable, reliable, sustainable, and modern energy for all

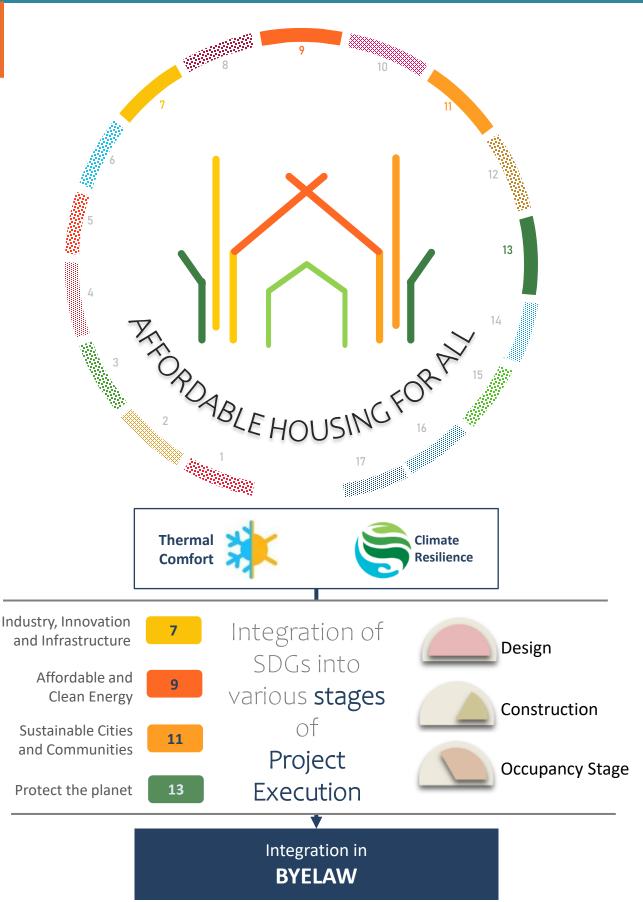
# 9.INDUSTRY, INNOVATION AND INFRASTRUCTURE

Build resilient infrastructure, promote inclusive and sustainable industrialization, and foster innovation

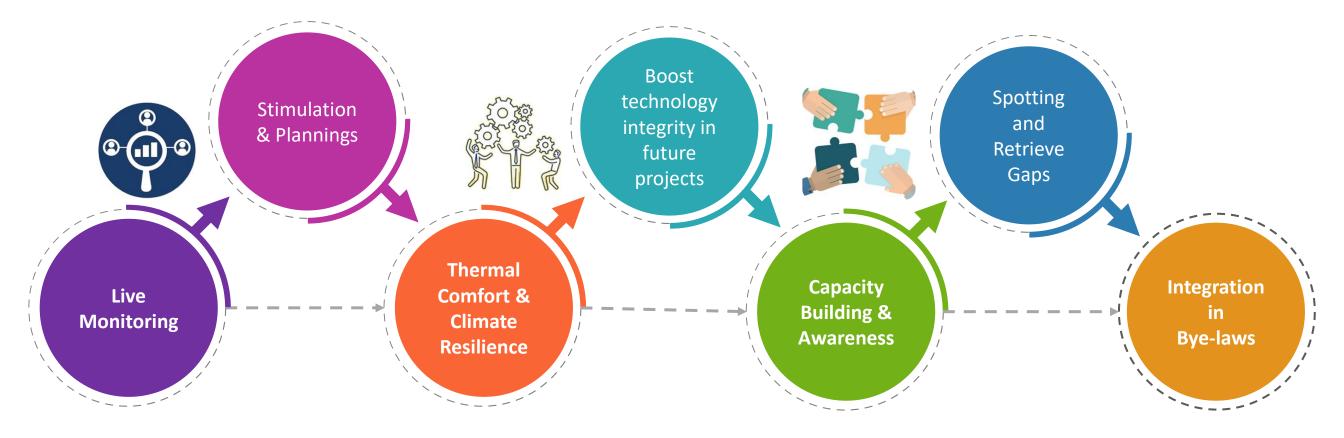
#### **11.SUSTAINABLE CITIES AND COMMUNITIES**

Make cities and human settlements inclusive, safe, resilient, and sustainable

#### **13. PROTECT THE PLANET** Take urgent action to combat climate change and its impacts



## **STRATEGY FOR EXECUTION – CSB CELL**

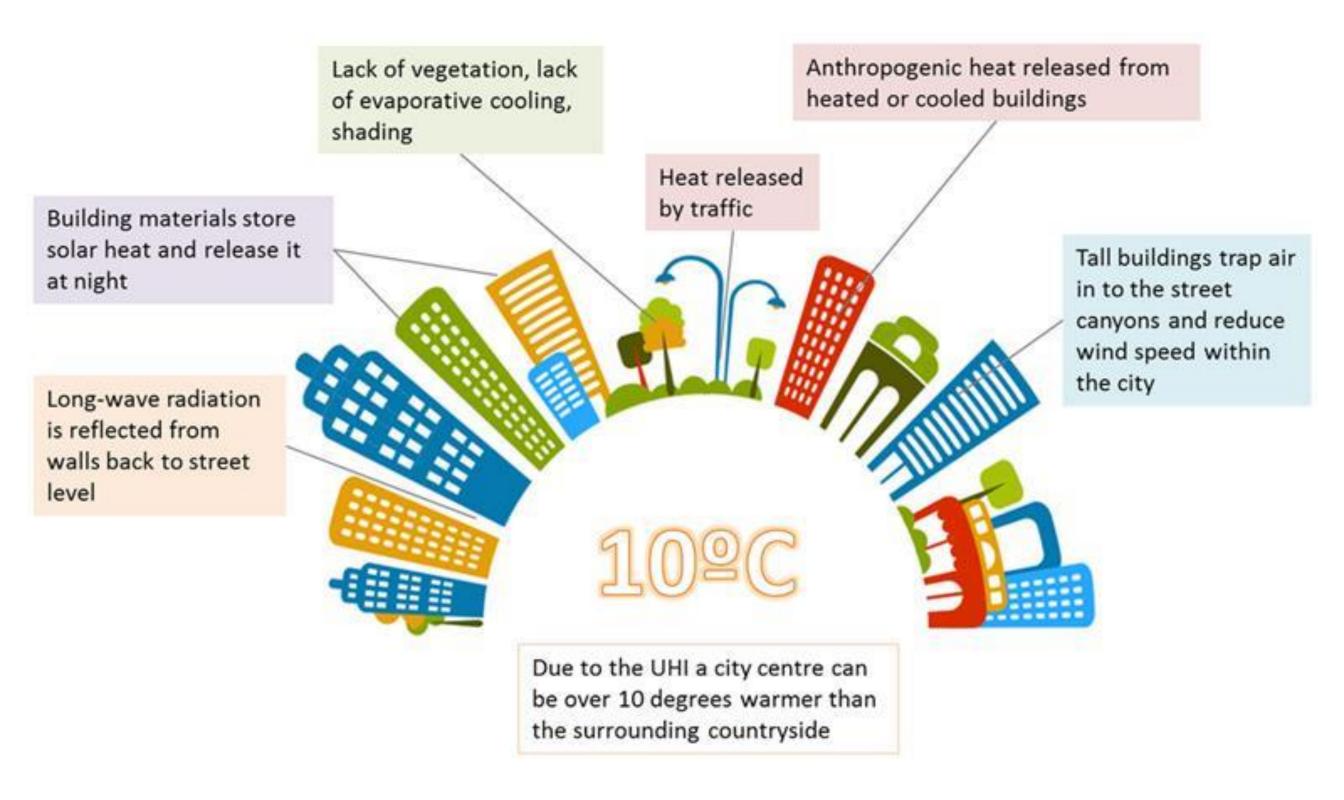


11:15AM – 11:45AM Mehta & Associates



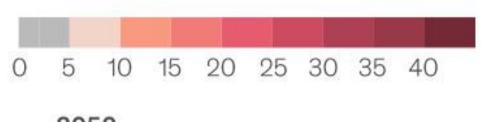
#### 11:45AM – 12:00PM HIGH TEA & NETWORKING

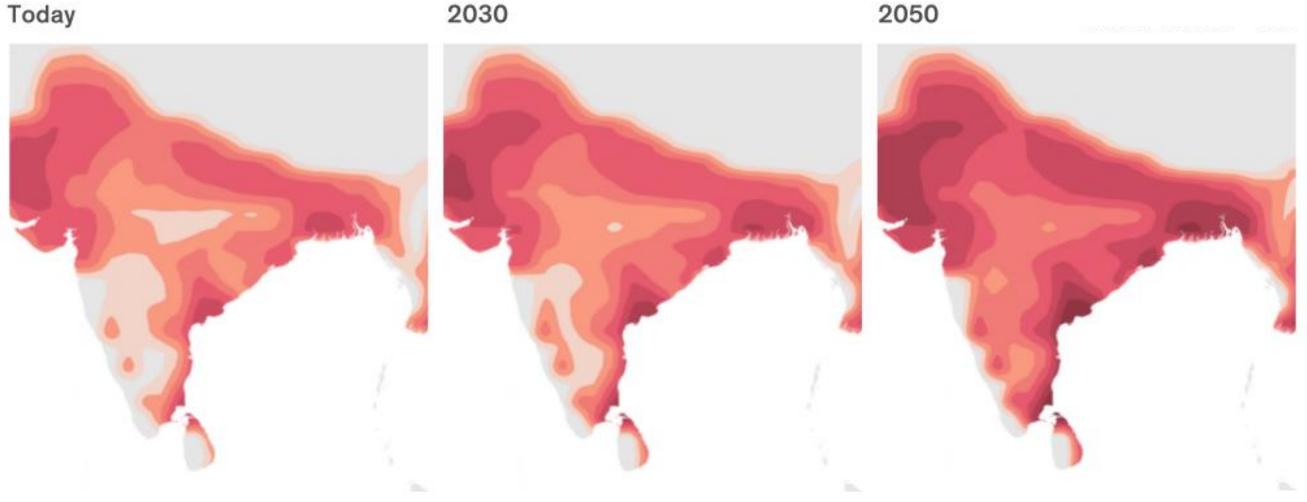




## NEED FOR THERMAL COMFORT AND HOW IT IMPACT US - QUALITATIVE AND QUANTITATIVE

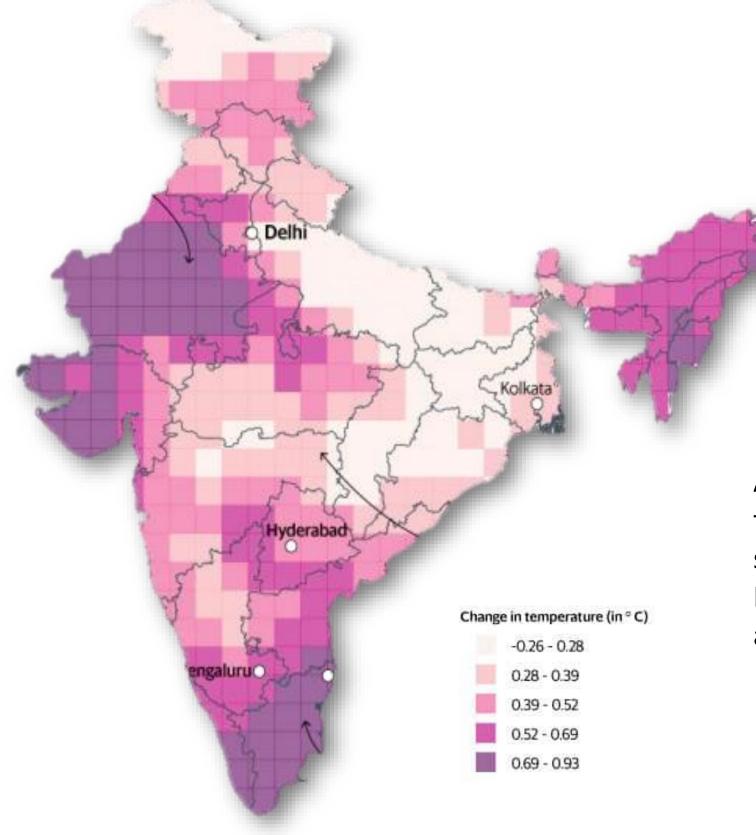
#### **Impact of Heat-wave** Impact on working hours





https://www.mckinsey.com/business-functions/sustainability/our-insights/climate-risk-and-response-physical-hazardsand-socioeconomic-impacts

## NEED FOR THERMAL COMFORT AND HOW IT IMPACT US - QUALITATIVE AND QUANTITATIVE



A lack of thermal comfort makes us feel **stressed**, annoyed, distracted, feel sleepy, tired and lacking concentration. In turn, thermal comfort inevitably has an impact on well-being, productivity

# **SESSION :1 THERMAL COMFORT**

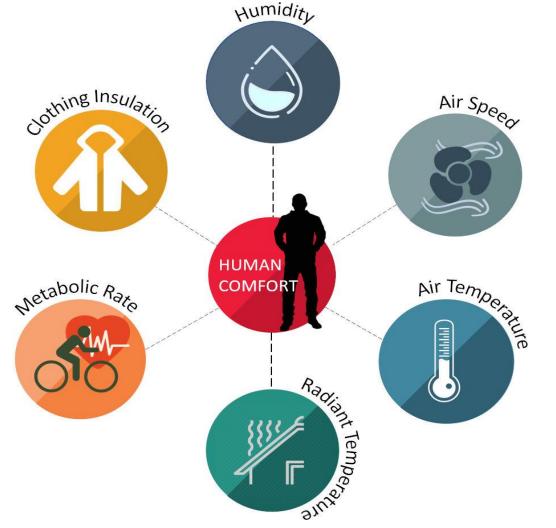
Session 1: Thermal Comfort:

- Indices
- Thermal comfort in Affordable Housing
- Passive strategies
- Case studies

## THERMAL COMFORT, FACTORS AFFECTING THERMAL COMFORT

Thermal comfort is the condition of mind that expresses satisfaction with the thermal environment and is assessed by subjective evaluation (ANSI/ASHRAE Standard 55)

Thermal comfort is difficult to measure because it is highly subjective. It depends on the air temperature, humidity, radiant temperature, air velocity, metabolic rates, and clothing levels.



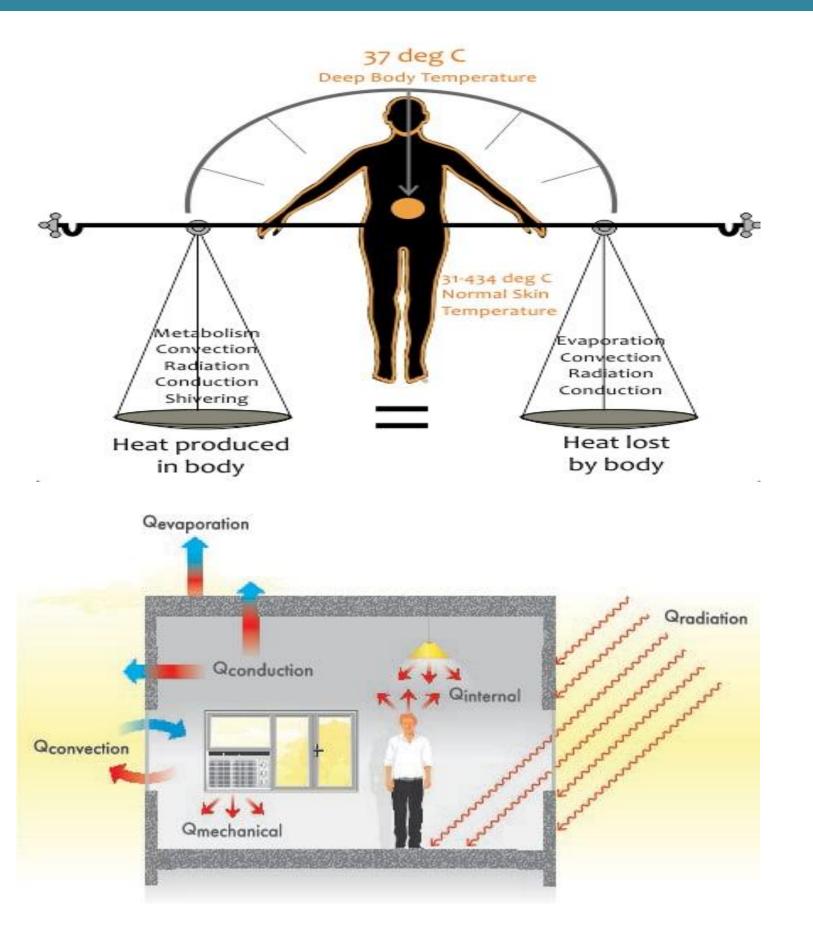
#### Personal factor

- ✓ Clothing insulation
- ✓ Metabolic Rate(met)

#### **Environmental factor**

- ✓ Humidity
- ✓ Air Speed
- ✓ Air Temperature
- ✓ Radiant Temperature

## **FACTORS AFFECTING THERMAL COMFORT - INDOOR ENVIRONMENT**

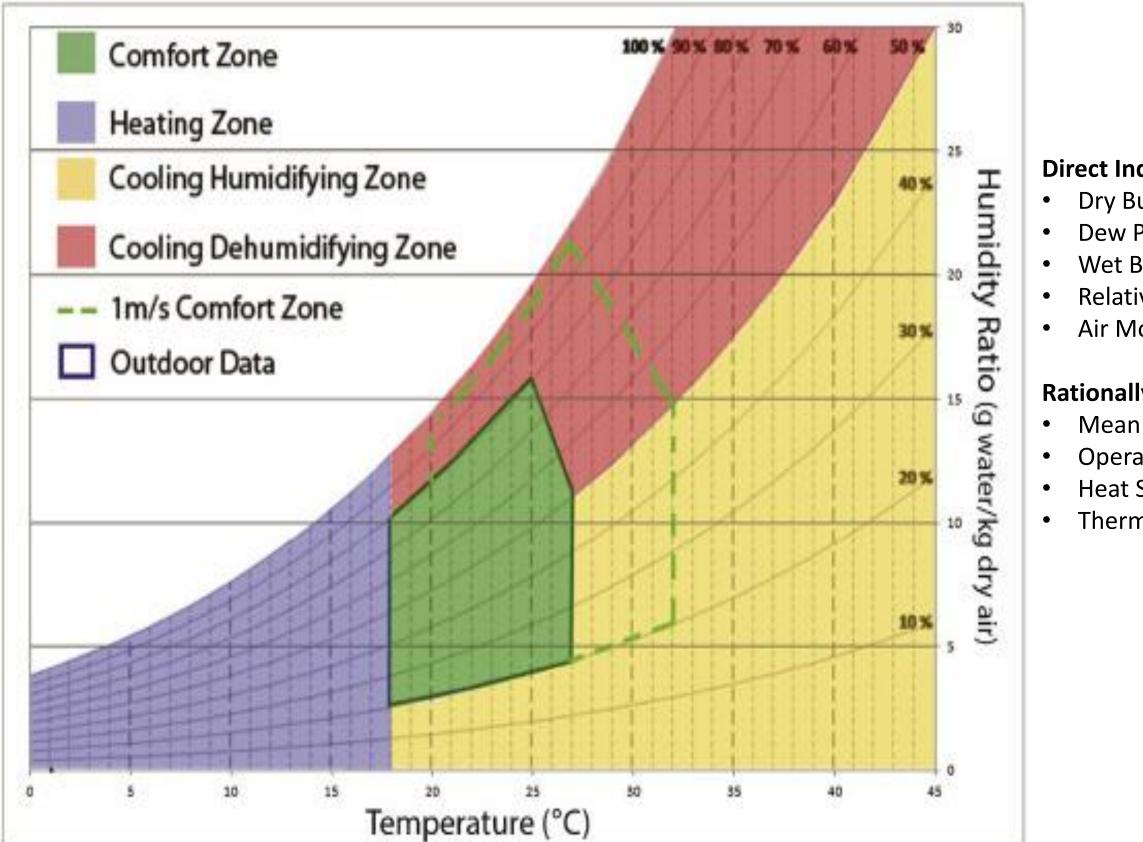


Thermal comfort refers to the perceived feeling on the human body as the result of the effect of heat and cold sources in the environment.

Heat exchange between the human body and its environment via

- Radiation
- Convection
- Evaporation

Thermal comfort indices describe how the human body experiences atmospheric conditions, specifically air temperature, humidity, wind and radiation.



#### **Direct Indices**

- Dry Bulb Temperature
- **Dew Point Temperature**
- Wet Bulb Temperature
- **Relative Humidity**
- Air Movement

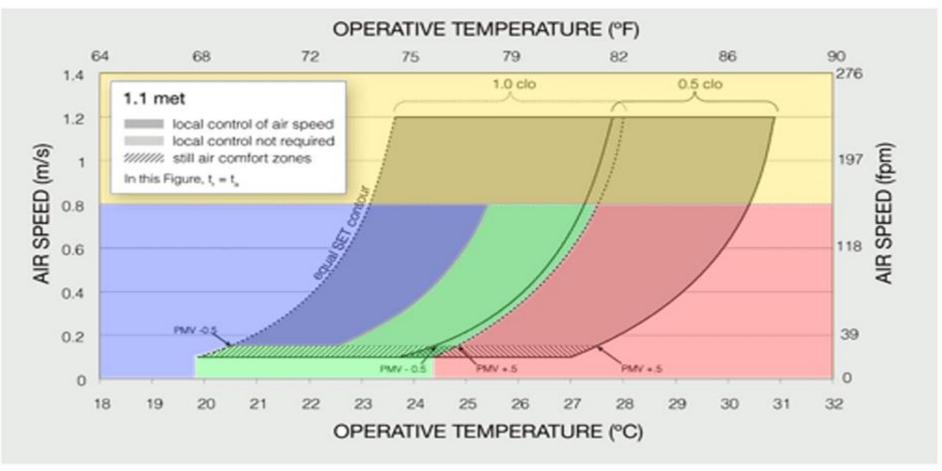
#### **Rationally Derived Indices**

- Mean Radiant temp
- **Operative Temperature**
- **Heat Stress**
- **Thermal Stress**

**Operative temperature** is defined as a uniform temperature of an imaginary black enclosure in which an occupant would exchange the same amount of heat by radiation plus convection as in the actual non uniform environment

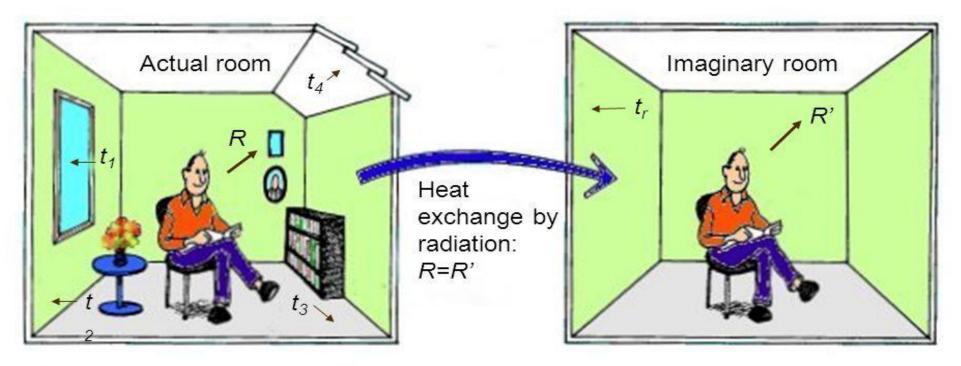
#### Naturally Ventilated Buildings

Indoor Operative Temperature = (0.54 x outdoor temperature) + 12.83



Comfortable | Too Hot | Too Cold | Too Drafty

## Mean Radiant Temperature

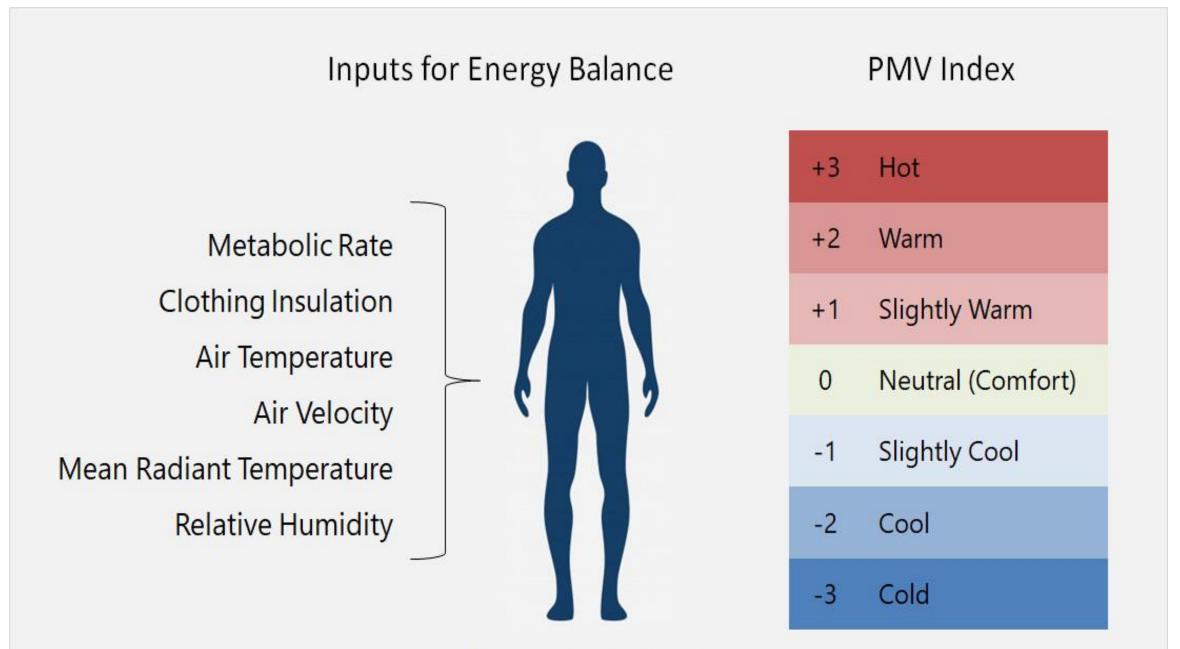


- The Mean Radiant Temperature is that uniform temperature of an imaginary black enclosure resulting in same heat loss by radiation from the person, as the actual enclosure.
- Measuring all surface temperatures and calculation of angle factors is time consuming. Therefore use of Mean Radiant Temperature is avoided when possible.

$$MRT = T_1 F_{p-1} + T_2 F_{p-2} + \ldots + T_n F_{p-n}$$

#### THE PREDICTED MEAN VOTE (PMV)

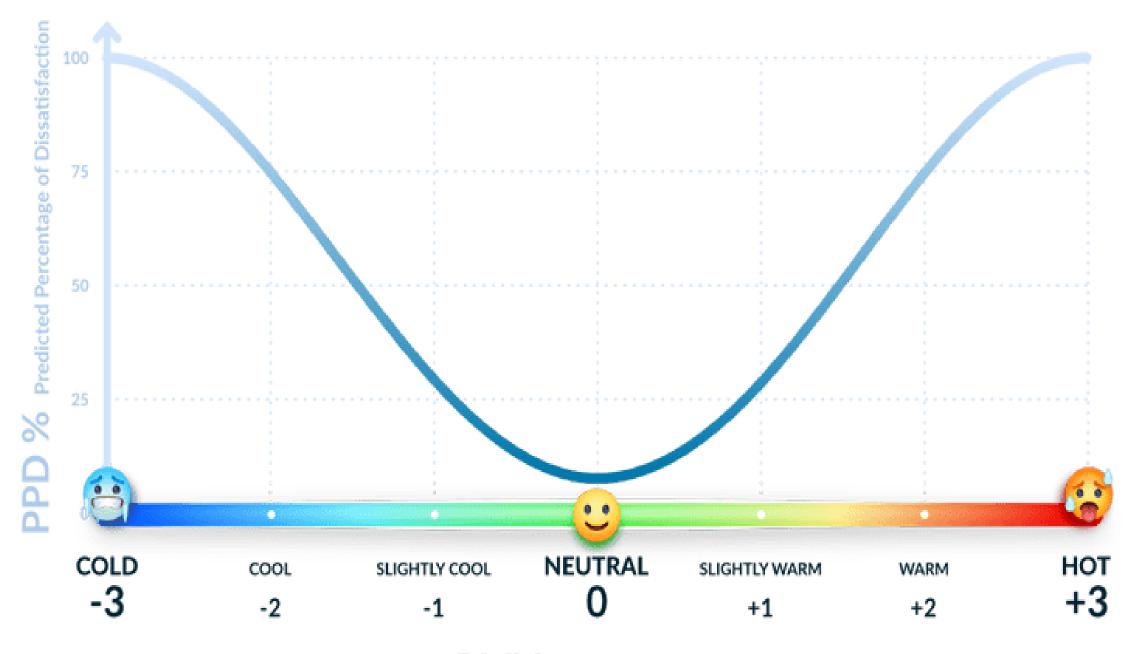
- PMV refers to a thermal scale that runs from Cold (-3) to Hot (+3).
- PMV range for thermal comfort = -0.5 and +0.5 for an interior space.(ASHARE 55)



Storage = Production - Loss

#### PREDICTED PERCENTAGE OF DISCOMFORT

PPD, or index that establishes a quantitative prediction of the percentage of thermally dissatisfied occupants (i.e. too warm or too cold)



PMV Predicted Mean Vote

## **MEASURES TO IMPROVE THERMAL COMFORT VIA DESIGN**

#### **Passive Design**

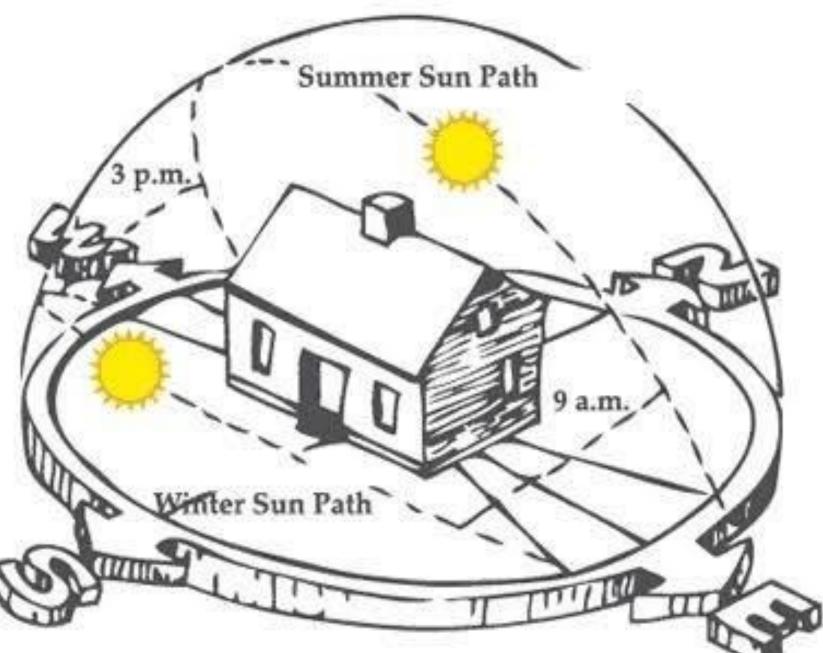
Design that leverages climatologically responsive design to encourage natural heating/cooling, ventilation, and lighting.

#### **Active Design**

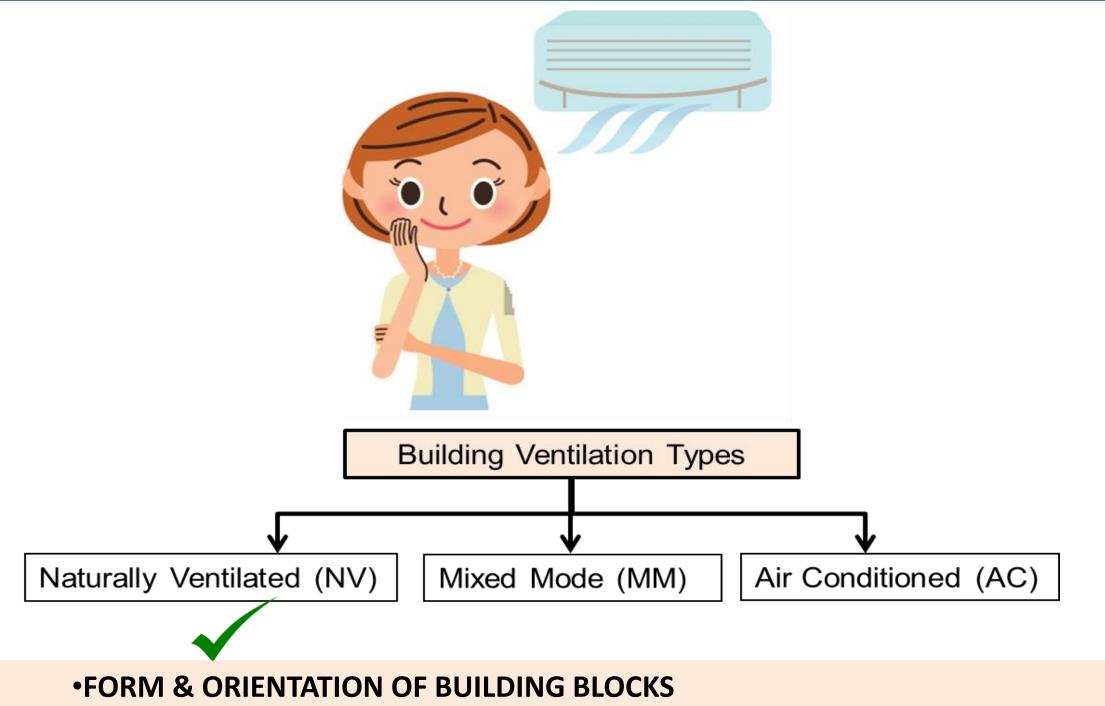
Design that relies largely on mechanical / electrical sources of heating / cooling, ventilation, and lighting.

Passive design needs active users.

Active design needs passive users.



#### PASSIVE DESIGN STRATEGIES



- •FENESTRATION
- •SHADING OF OPENING /WINDOWS
- DAYLIGHTING
- NATURAL VENTILATION
- VEGETATION

PASSIVE DESIGN STRATEGIES

#### **ORIENTATION OF BUILDING BLOCKS:**

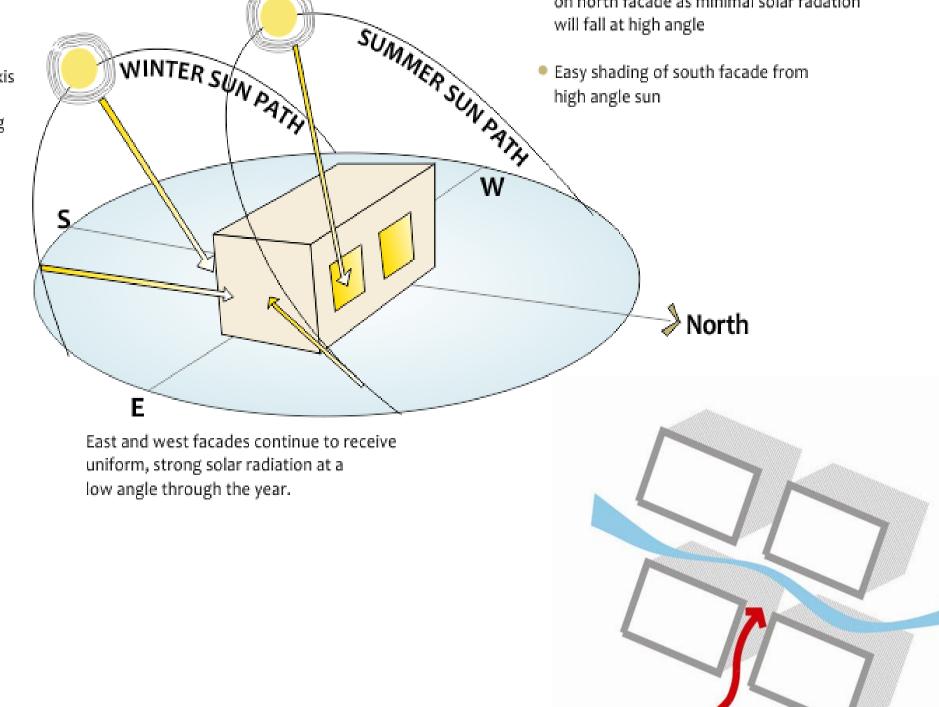
#### SUMMER SUN

Sun path at a high angle sun, north to E-W axis

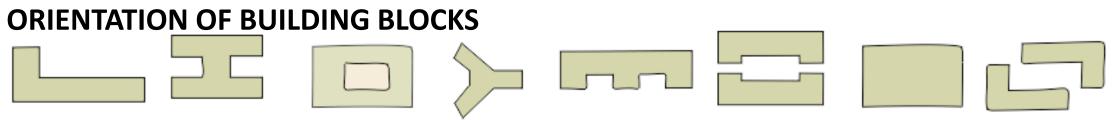
 Glare free daylight is most easily available on north facade as minimal solar radation will fall at high angle

#### WINTER SUN

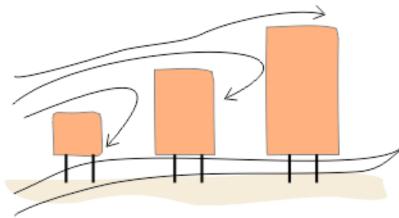
- Sun path at a low angle, south to E-W axis
- Solar radation will penetrate south facing facades at a low angle during winter



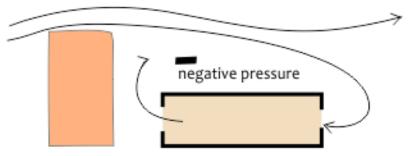
PASSIVE DESIGN STRATEGIES



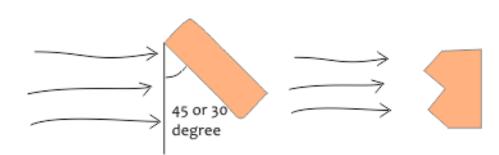
Orient longer facades along the north. This will provide glare free light in summer from north without shading and winter sun penetration from the south.



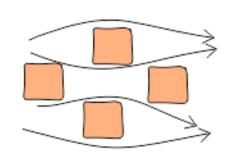
if a site has multiple buildings, they should be arranged in ascending order of their heights and be built on stilts to allow ventilation

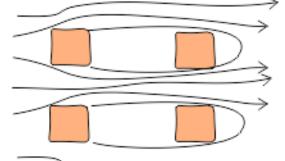


Taller forms in the wind direction of prevailing wind can alter the wind movement pattern for low lying buildings behind them

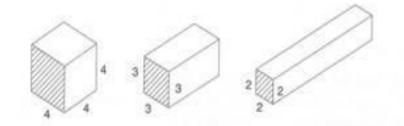


Place buildings at a 30 or 45 degree angle to the direction of wind for enhanced ventilation. Form can be staggered in the wind facing direction also to achieve the same result.





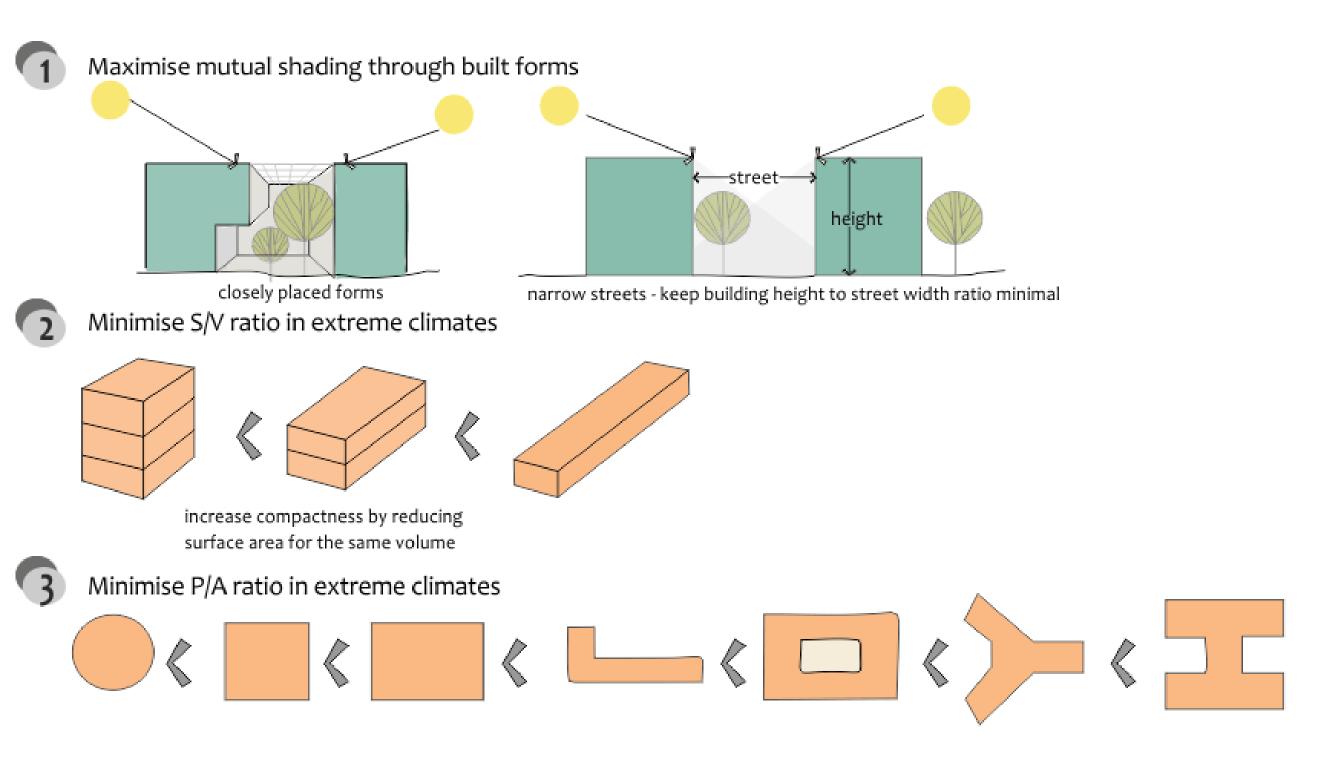
staggered layout helps in accentuating wind movement



Solid shape type	Surface area (S)	Volume (V)	Ratio(S/V)
a	96	64	1.5
b	103.2	64	1.61
c	136	64	2.13

PASSIVE DESIGN STRATEGIES

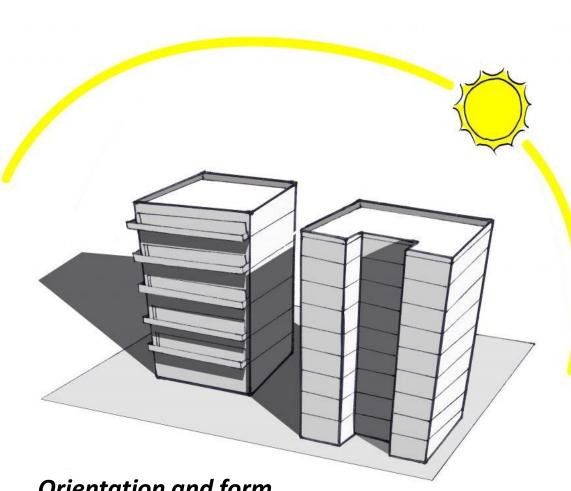
#### FORM OF BUILDING BLOCKS:



passive design strategies for affordable housing



UDAAN, low cost mass housing project at Mumbai



Orientation and form

•In extreme climatic condition *compact planning* is more preferable •Minimising the perimeter to area ratio of building form, building performs better in terms of thermal comfort

•*Compact forms* gain less heat at day time and loss heat during night time

The Orientation can alter the thermal comfort up to -9% as the area of the wind facing wall varies with the orientation

Minimizing the surface area to volume ratio minimizes heat transfer.

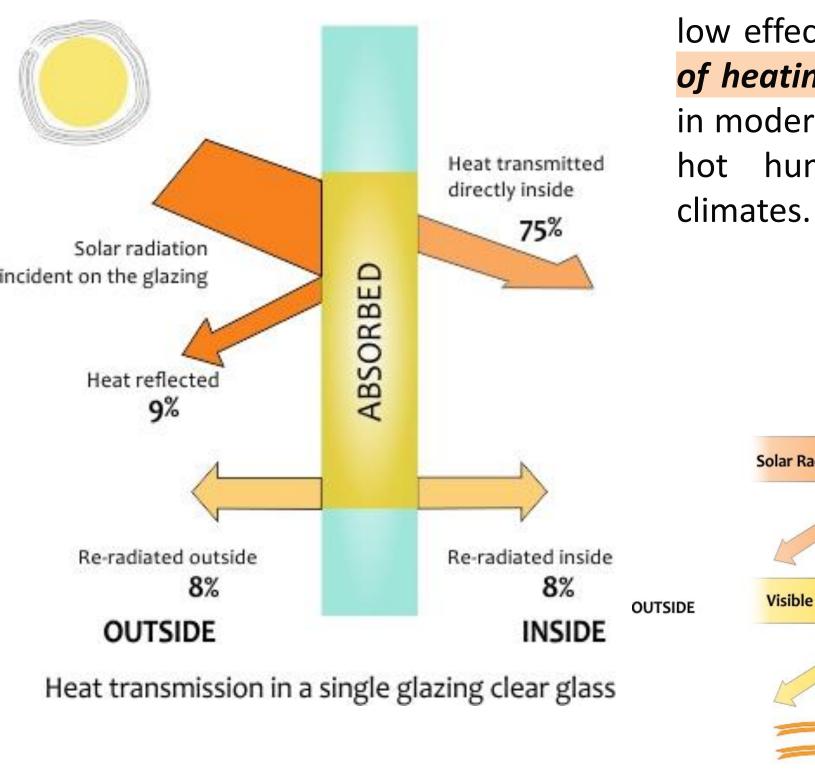
Source: NZEB

Maximum daylight

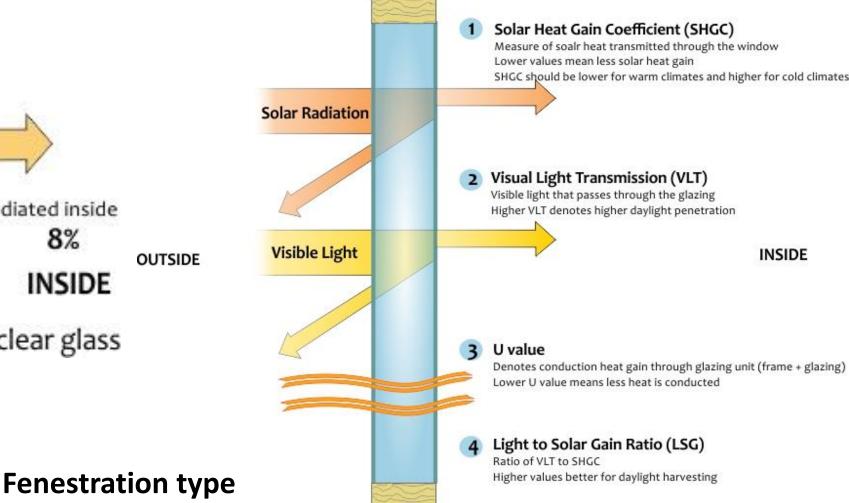
**Proper ventilation** 

PASSIVE DESIGN STRATEGIES

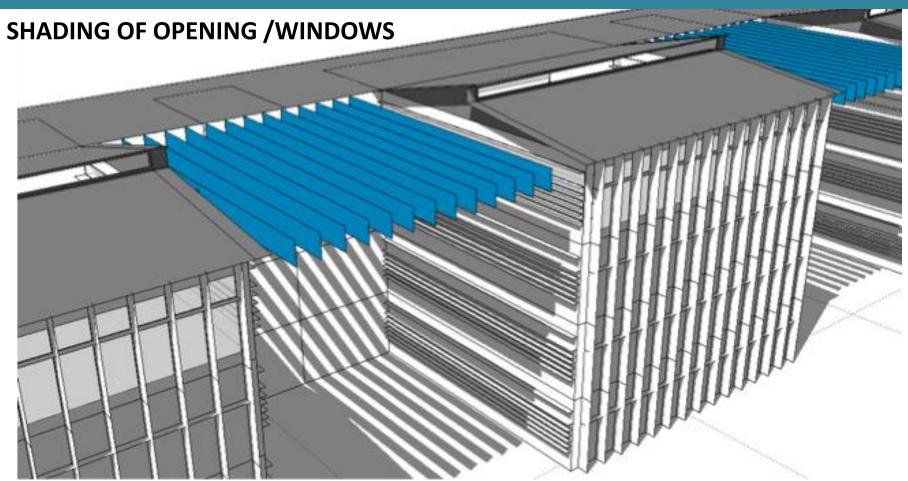
#### **Fenestration**

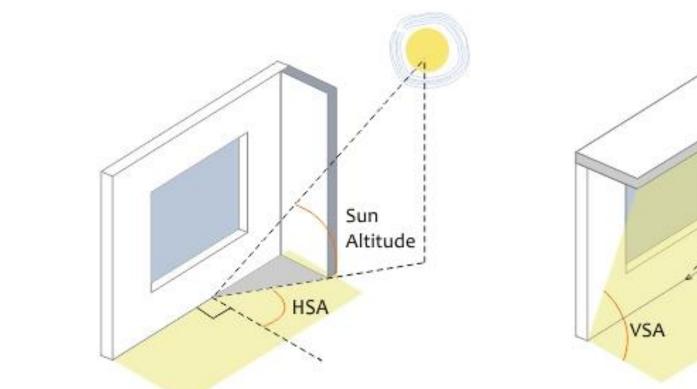


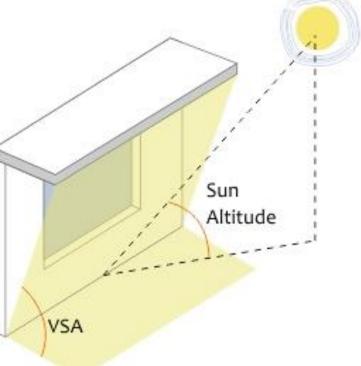
A fenestration system with low U-value and low effective SHGC can result in *reduction of heating and cooling demand* by 6-11% in moderate climate and between 8-16% in hot humid, hot dry, and composite climates.



#### PASSIVE DESIGN STRATEGIES

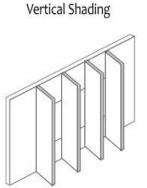


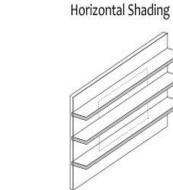


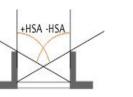


#### PASSIVE DESIGN STRATEGIES

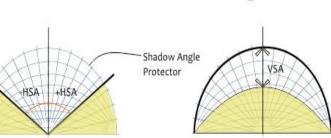
#### SHADING OF OPENING /WINDOWS











Shading mask of vertical shading device

vertical shading devices protect from sun at sides of the elevation such as east and west side

- Shading mask of horizontal shading device horizontal shading devices protect from sun at high angles and opposite to the wall to be shaded such as north and south sides
- HSA VSA

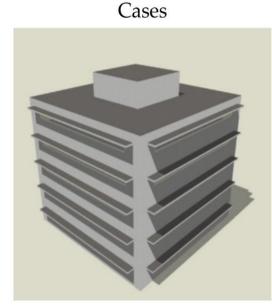
Horizontal & Vertical Shading

Shading mask of egg crate shading device

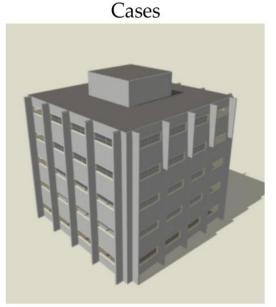
comination of horizontal and vertical shading devices protect from sun in all orientations

## Solar shading devices helps

- Diffusing light
- Control heat
- Improving daylight Comfortable living



H-SD-0 (no inclination) H-SD-30 (inclined at 30°) H-SD-45 (inclined at 45°) H-SD-60 (inclined at 60°)

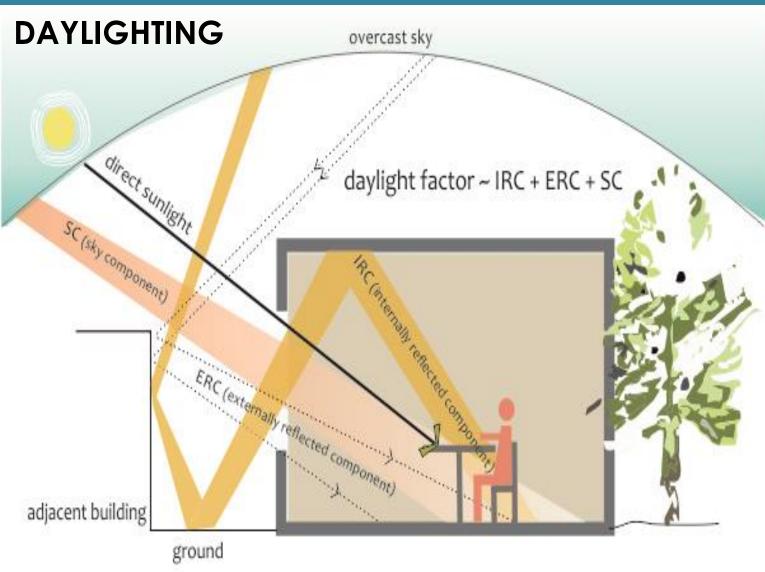


V-SD-0 (no inclination) V-SD-30 (inclined at 30°) V-SD-45 (inclined at 45°) V-SD-60 (inclined at 60°)



Use of shading device at Palace of Assembly, Chandigarh

passive design strategies for affordable housing



- Designed daylighting features enhance
- 1. Indoor environmental quality,
- 2. Building occupant performance

Daylighting can impact the energy use by **reducing** the lighting energy demand up to **20-30%.** 

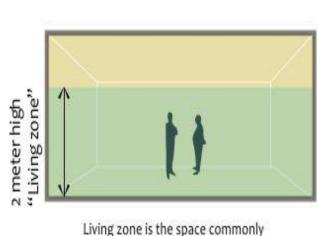


Day lighting and Shading at Aranya Housing, Indore

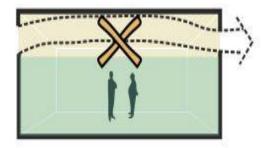
passive design strategies for affordable housing

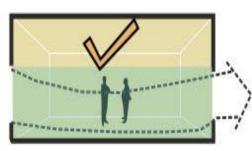
## NATURAL VENTILATION

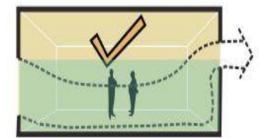
Cross ventilation to allow maximum air flow inside the space



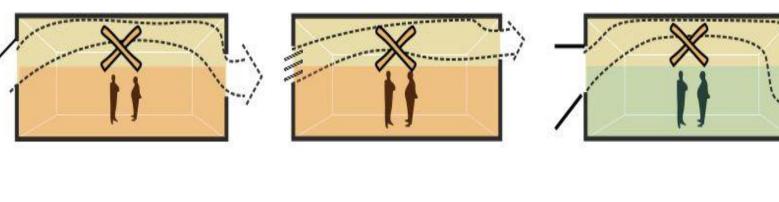
used by occupants. Air movement should be directed through this space.





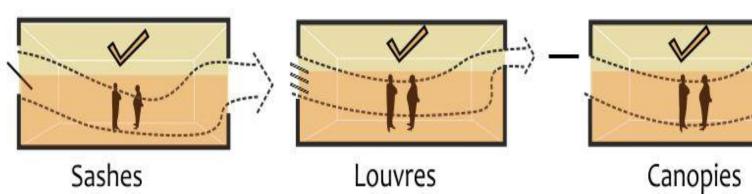


inlet openings placed at high level deviate air flow away from the living zone irrespective of outlet position



Types of opening and their location

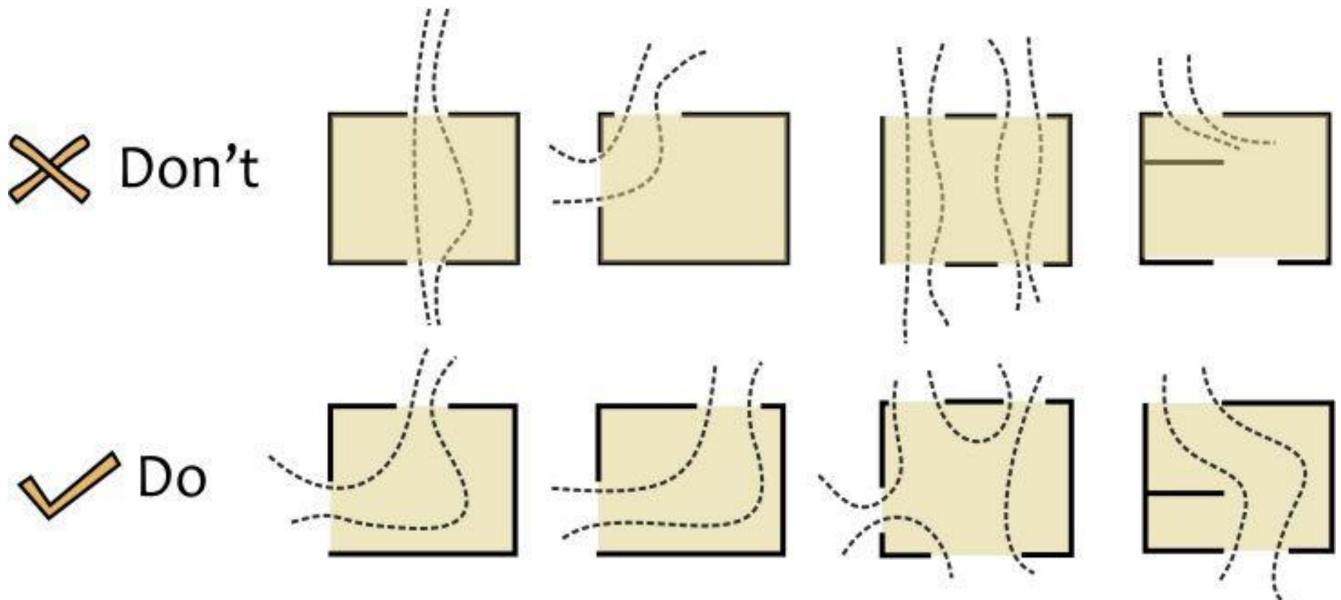
Natural ventilation helps in reducing mechanical cooling load of the building



Source: NZEB

passive design strategies for affordable housing

#### NATURAL VENTILATION



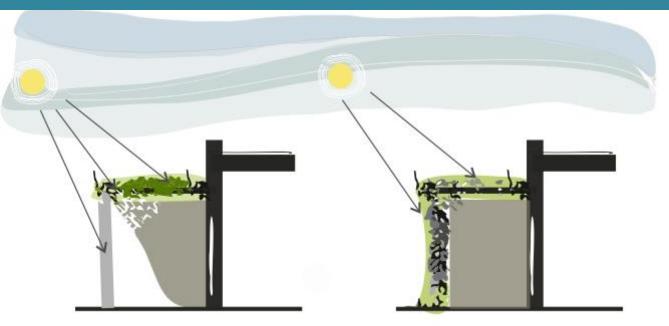
Horizontal placing of openings and internal partitions can alter the direction and spread of air stream

passive design strategies for affordable housing

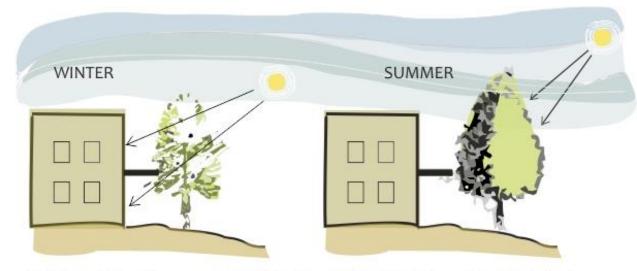
#### VEGETATION

Trees and shrubs create different air flow patterns, provide shading and keep the surroundings cooler in warm weather. Vegetation can be used for energy conservation in buildings in the following ways:

- •Shading of buildings and open spaces through landscaping
- •Roof gardens (or green roofs)
- •Shading of vertical and horizontal surfaces (green walls)
- •Buffer against cold and hot winds
- •Changing direction of wind

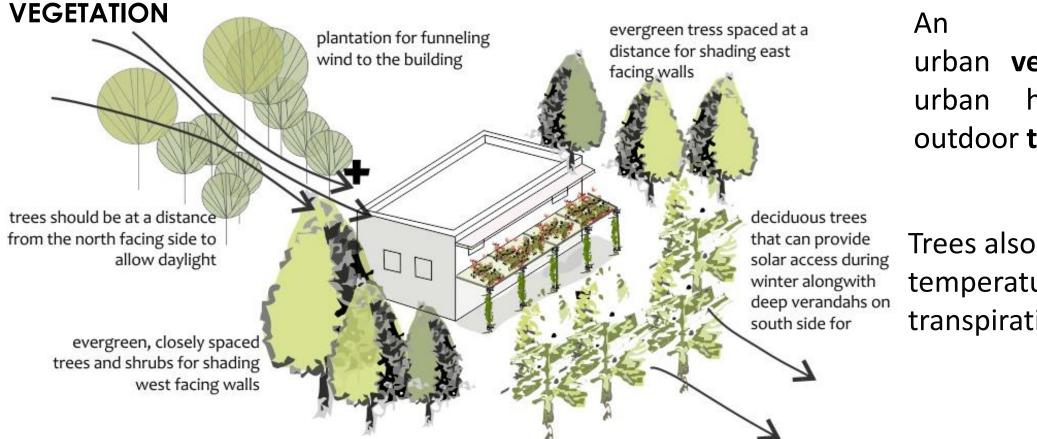


creepers are flexible shading devices for shading verandahs and interior spaces as per the season



deciduous trees allow sun penetration in winter and block sun access during summer

passive design strategies for affordable housing



An increase in urban **vegetation** to reduce urban heat and improve outdoor **thermal comfort.** 

Trees also reduce ambient air temperature due to evapotranspiration.

Study shows that ambient air under a
tree adjacent to the wall is about 2 –
2.5°C lower than that for unshaded areas.



Community, Gary Horton, Landscape Development



# **CASE STUDY - SMART GHAR III, RAJKOT**

### Project: Affordable housing in Rajkot under PMAY Untenable Slum Redevelopment.

- Site area: 17,593 m2
- Built-up area: 57,408 m2
- Number of dwelling units (DU): 1176 (All 1 BHK)
- 11 residential towers : Stilt + 7

#### Key Features

- Sensitively designed window shades to reduce heat gains while improving day light.
- Use of a fan-serviced ventilation shaft to improve air quality inside.

#### <u>Outcomes</u>

- Reduced peak summer room temperature by >5°C
- Increased number of comfortable hours from ~2600 hours to ~6300 hours.

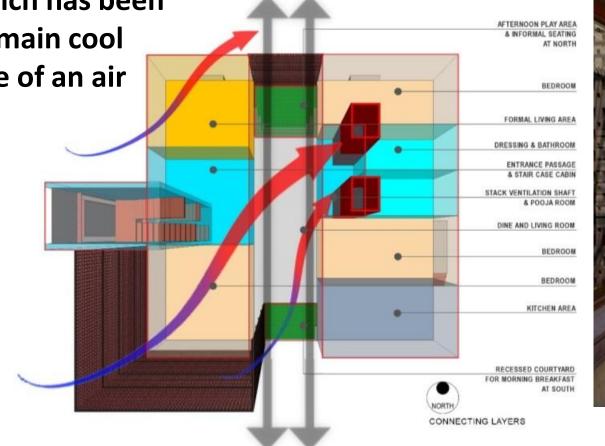


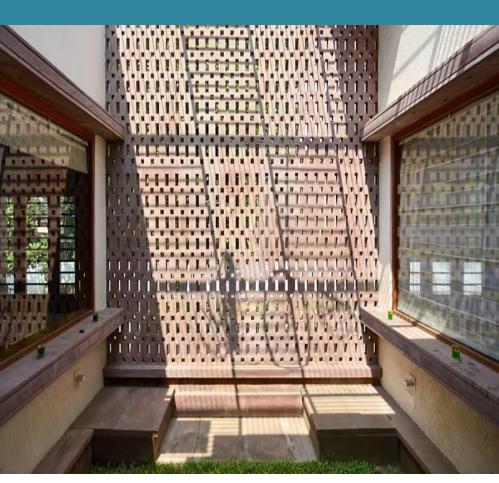
# **CASE STUDY - RAM BAUGH, BURHANPUR**

A residence which has been designed to remain cool without the use of an air conditioner.

### <u>Key Features</u>

- mutual shading
- optimal building orientation







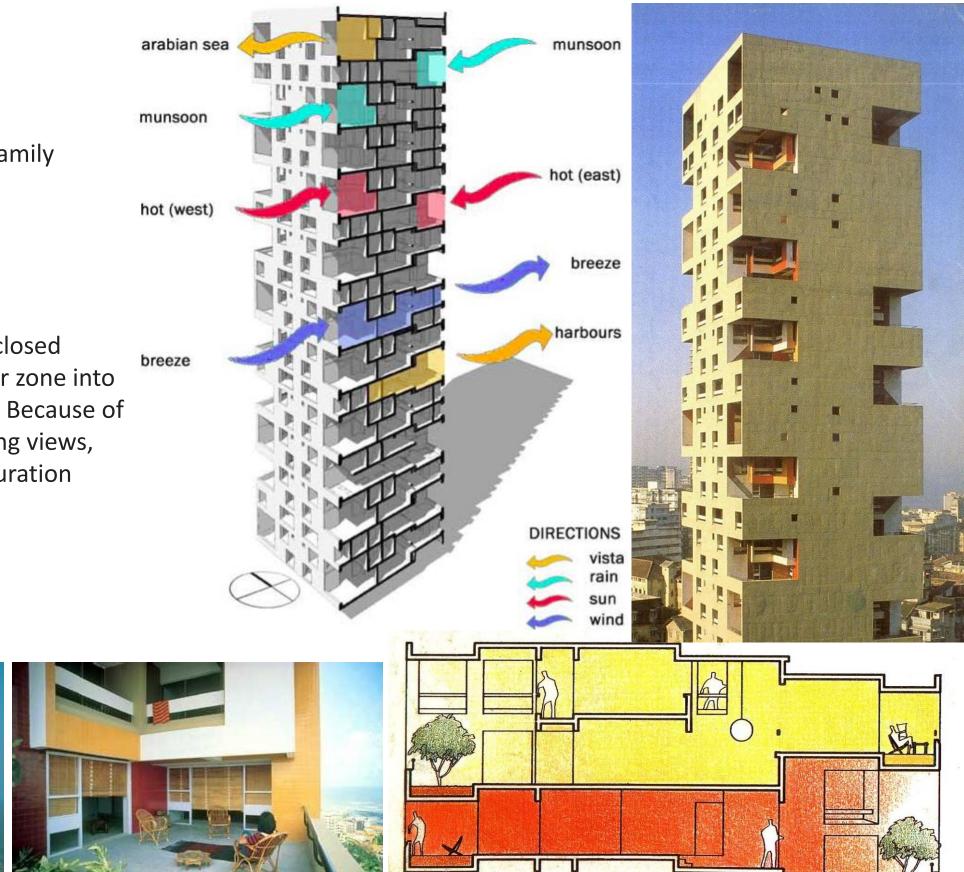


# **CASE STUDY - KANCHANJUNGA APARTMENTS**

Architect: Charles Correa
Location: Bombay, India
Completed on: 1983
Building Type: Skyscraper multi-family housing
Construction System: Concrete
Floors: 32

#### Key Features

The main living spaces with an enclosed verandah whilst turning that buffer zone into a garden, thriving on the problem. Because of climatic considerations with existing views, the massing settled upon a configuration facing east and west



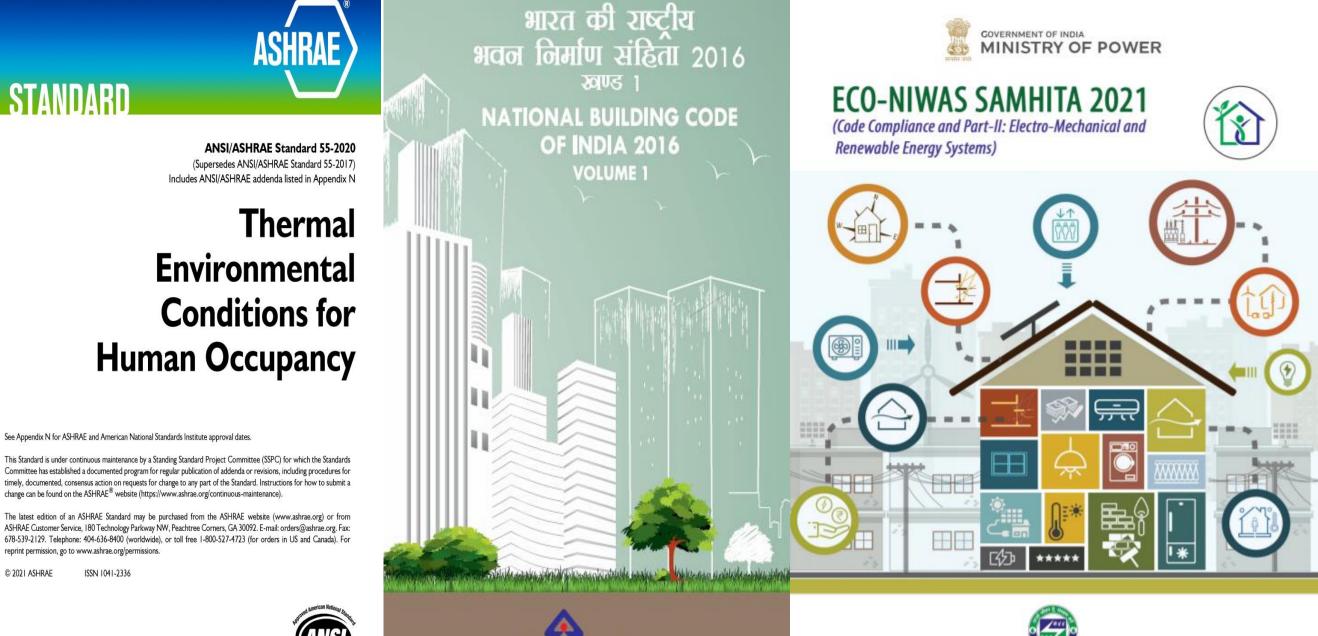
Typical section, showing interlock of basic units

# **Thermal Comfort Standards**

Session 2:

- a) Thermal Comfort standards
- b) Effect of materials on thermal comfort

# **EXISTING STANDARDS FOR IMPROVING THERMAL COMFORT**



Bureau of Energy Efficiency (Ministry of Power, Government of India)

www.beeindia.gov.in

भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS According to the IMAC model, **neutral temperature in naturally ventilated buildings varies from 19.6 to 28.5 °C for 30-day outdoor running mean air temperatures ranging from 12.5 to 31** °C. An Introduction to the India Model for Adaptive (Thermal) Comfort

#### **Principal investigators**

Sanyogita Manu, Yash Shukla and Rajan Rawal Centre for Advanced Research in Building Science and Energy, CEPT University, Ahmedabad, India

#### Lead experts and Co-investigators

Richard de Dear, University of Sydney Leena Thomas, University of Technology, Sydney

#### **Funding bodies**

Ministry of New and Renewable Energy, Govt. of India

and Shakti Sustainable Energy Foundation

#### Introduction

Buildings represent around 40% of world's primary energy consumption. They are, therefore, directly responsible for increase in greenhouse gases and can play a key role in climate change adaptation. To achieve an energy efficient building regime, governments, businesses and individuals must transform the way buildings are designed, built and operated. Energy consumption in new and existing buildings can be reduced through design interventions, low-energy systems and behavioural changes.

In India, electricity demand already exceeds supply. The largest and most significant end use of electricity in commercial buildings is air-conditioning. The rapid growth in new floor space combined with an increase in thermal comfort expectations and aspirations, will lead to a surge in demand for air conditioning. If permitted unchecked, the growth in building air-conditioning will add immense pressure on electricity infrastructure and exacerbate the already extreme peak-demand problem in the country.

In order to prevent an increase in energy use associated with space cooling, the deployment of low energy adaptive strategies in building operation is critical. This could also help increase our resilience to the effects of climate change. When the occupants are allowed to adapt to a building's environment by means of adjusting their clothing, cooling or heating set points, operation of windows, or any other measures, they are able to tolerate a wider range of environmental conditions, which, in turn, helps save energy. At present, the predominant trend in India is to design airconditioned office buildings that operate at 22.5  $\pm$  1°C all year round to meet the stringent specifications outlined by ISO 2005 and ASHRAE 55. These buildings are designed as sealed and fully controlled environments, and do not take advantage of favourable outdoor conditions whenever available. This conventional approach to design and

## **EXISTING STANDARDS FOR IMPROVING THERMAL COMFORT**



# **EXISTING STANDARDS FOR IMPROVING THERMAL COMFORT**

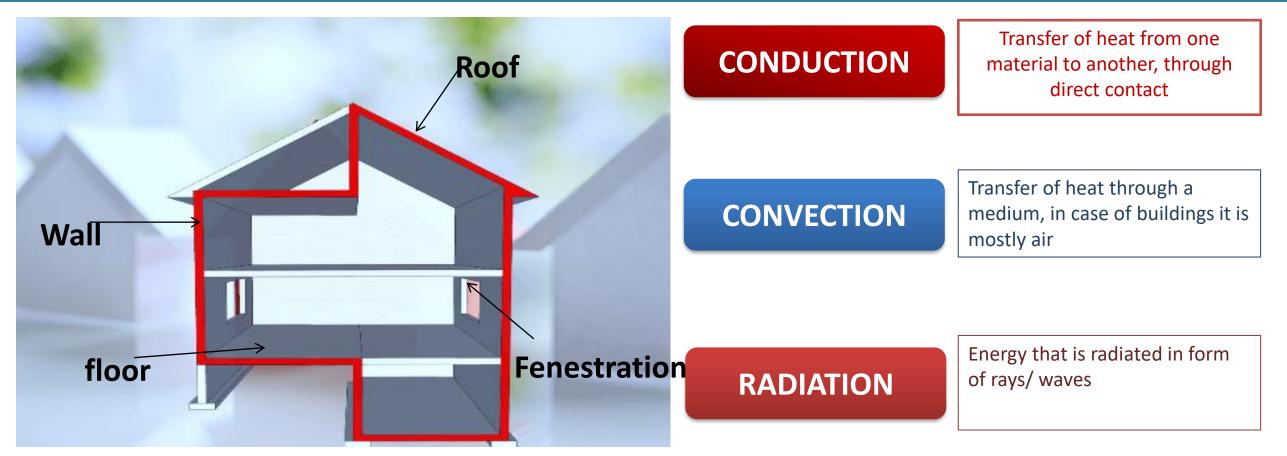
#### **Eco-Niwas Samhita (Energy Conservation Building Code for Residential Buildings)**

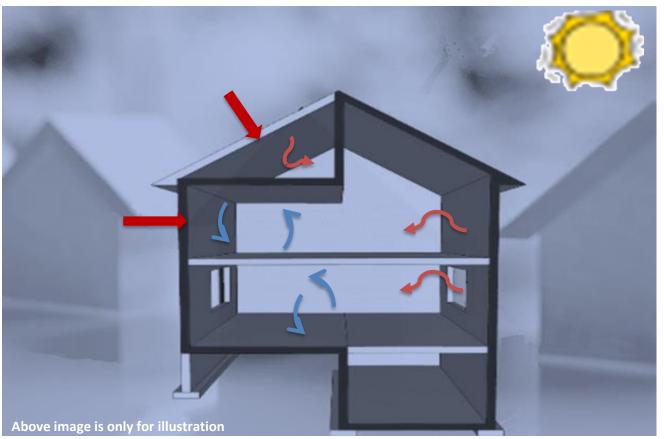
Eco-Niwas Samhita 2018 (BEE, 2018) is the new Energy Conservation Building Code for Residential Buildings (ECBC-R) which has following provisions:

- 1. To minimize the heat gain in cooling dominated climate or heat loss in heating dominated climate,
- a. Through the building envelope (excluding roof):
  - i. Maximum RETV for cooling dominated climate (Composite Climate, Hot-Dry Climate, Warm-Humid Climate, and Temperate Climate)
  - ii. Maximum U-value for the cold climate
- b. Through the Roof: Maximum U-value for Roof
- 2. For natural ventilation potential
- a. Minimum openable window-to-floor area ratio with respect to the climatic zone
- 3. For daylight potential
- a. Minimum visible light transmittance with respect to window-to-wall ratio

This code focuses on building envelope and aims to improve the thermal comfort and reduce the energy required for cooling and lighting in Residential buildings.

## **EFFECT OF MATERIALS ON THERMAL COMFORT**

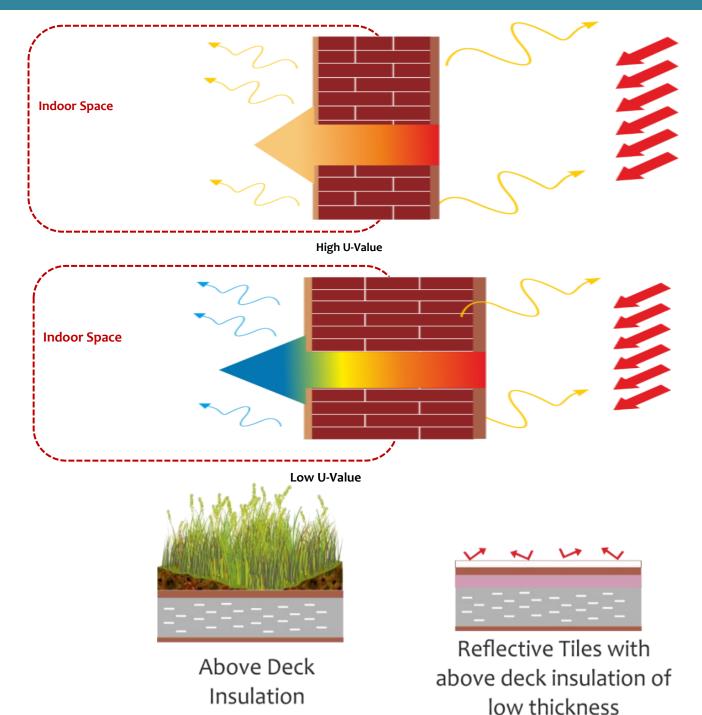




Building consist of wall, roof, fenestration, floor, sky light, columns, beams, doors

For the same we do require different materials to fulfil the user requirements such as aesthetics, safety, visibility, etc.

# **EFFECT OF MATERIALS ON THERMAL COMFORT**



Thermal transmittance U-value

- Heat transfer due to temperature difference, inside & outside
- Heat transmission in unit time through unit area of a material or construction and the boundary air films, induced by unit temperature difference between the environments on each side
- Unit of U value is W/m<sup>2</sup>k.

External Insulation with AAC Block

Externally Insulated Wall

### For External Wall

- Increase wall thickness
- Insulations over walls
- Cavity

Reflective paints

- Roof garden
- Insulation

**For Roof** 

Reflective tiles- China Mosaic

Above Deck Insulation

# **EFFECT OF MATERIALS ON THERMAL COMFORT**

Before selecting insulation material for a building, the following factors need to be considered:

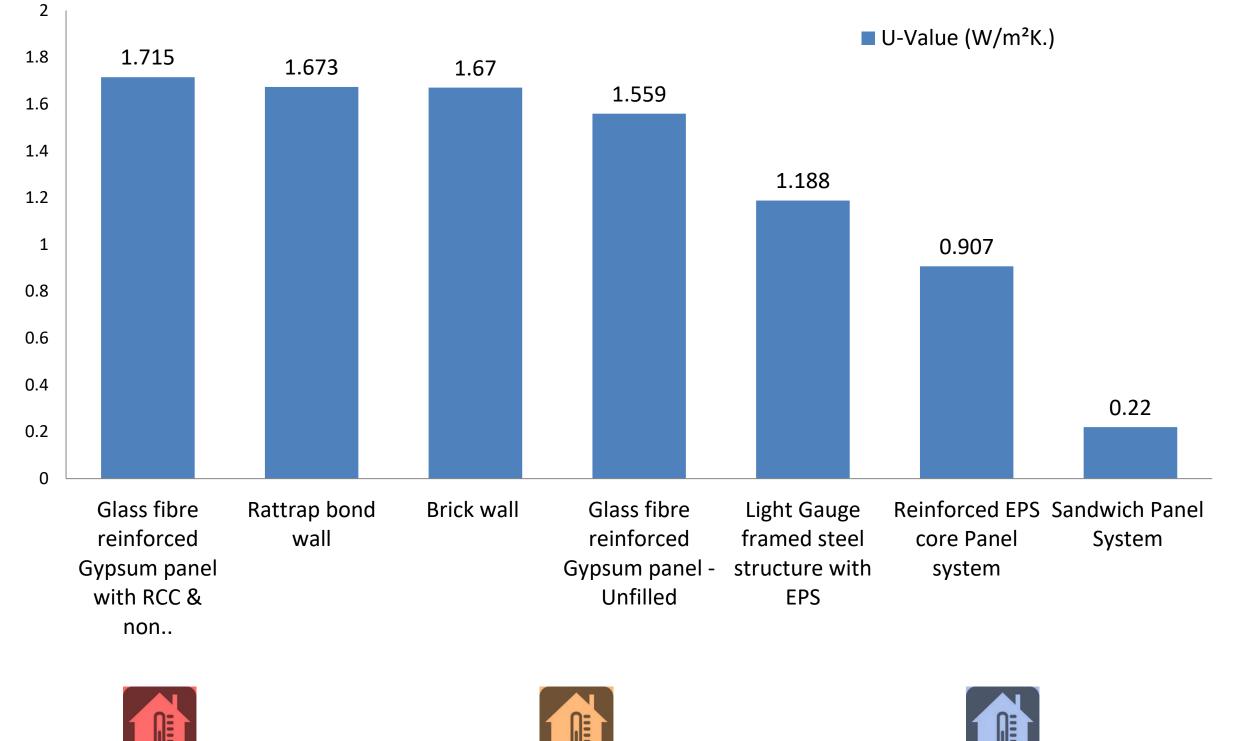
- $\checkmark$  The climatic conditions of the region
- $\checkmark$  The material flammability in case of an accident
- ✓ Material toxicity
- ✓ Ease of replacement of the material
- ✓ Material affordability
- ✓ Material durability
- ✓ Ease of installation

Characteristic of insulating materials	Insulating Power	Density	Fire Resistance	Water vapor diffusion	Resistance to water	Compression Strength	Traction Strength	Heat Resistance	Absorption of vibrations	Absorption of aerial noise	Cost at given insulation	Embodied Energy
Light mineral Wool	+		++	-	0			+		++	+	
Dense Mineral Wool	++	+	++		0	0	-	++	++	+	+	0
Glass foam	+	+	++	++	++	++	++	++		-	+++	0
PUR	++	-	0	-	0	+	+	++	_	-·	+	++
EPS	++	_•_	+	+	0	+	+	0	-		+++	-
XPS	++	0	+	++	+	+	++	0	-		+	+

**Comparison of commonly used insulation material** 

# MATERIAL CHARACTERISTICS FOR BETTER THERMAL COMFORT

Thus, the lower the U-value, the lower the rate of heat transfer, and the better the insulating property of the element



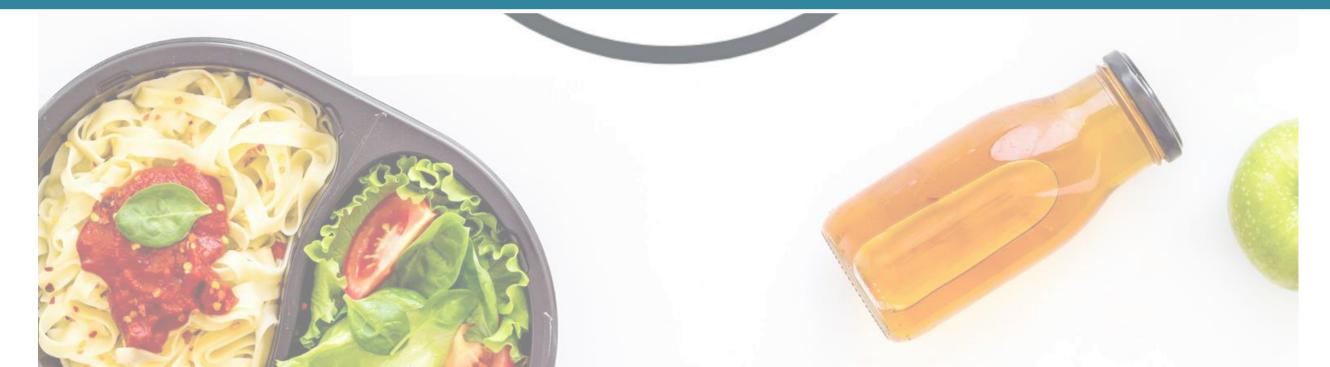
Decrease in U value

**Enhance Thermal Comfort** 

@source :CRDF Document of CEPT



Lunch Break



# **SESSION 3: INNOVATIVE TECHNOLOGIES**

Session 3: New age innovative technologies along with the 6 LHP construction technologies focusing on - efficiency in construction, mainstreaming & replication of technologies, and sustainable cum thermal comfort aspects.

# LHP INTRODUCTION



LHPs shall serve as LIVE Laboratories for different aspects of Transfer of technologies

# 6 LHPs

### 1.Indore, Madhya Pradesh

• Prefabricated Sandwich Panel System

### 2.Rajkot,Gujarat

• Monolithic Concrete Construction using Tunnel Formwork

#### 3.Chennai,Tamil Nadu

Precast Concrete Construction System – Precast Components Assembled at Site

### 4.Ranchi,Jharkhand

Precast Concrete Construction System – 3D Volumetric

#### 5.Agartala,Tripura

• Light Gauge Steel Structural System & Pre-engineered Steel Structural System

#### 6.Lucknow,Uttar Pradesh

• PVC Stay In Place Formwork System







Description	Unit	Length	Width	Area
Living Room	Sqmt	3.12	3.08	9.61
Bed Room	Sqmt	3.12	2.99	9.33
Kitchen	Sqmt	2.1	1.81	3.80
Toilet	Sqmt	2.1	1.2	2.52
Balcony	Sqmt	2.07	1.06	2.19
Circulation Area	Sqmt	2.19	0.9	1.97
Thresold Area	Sqmt			0.50
Total Carpet Area	Sqmt			29.92

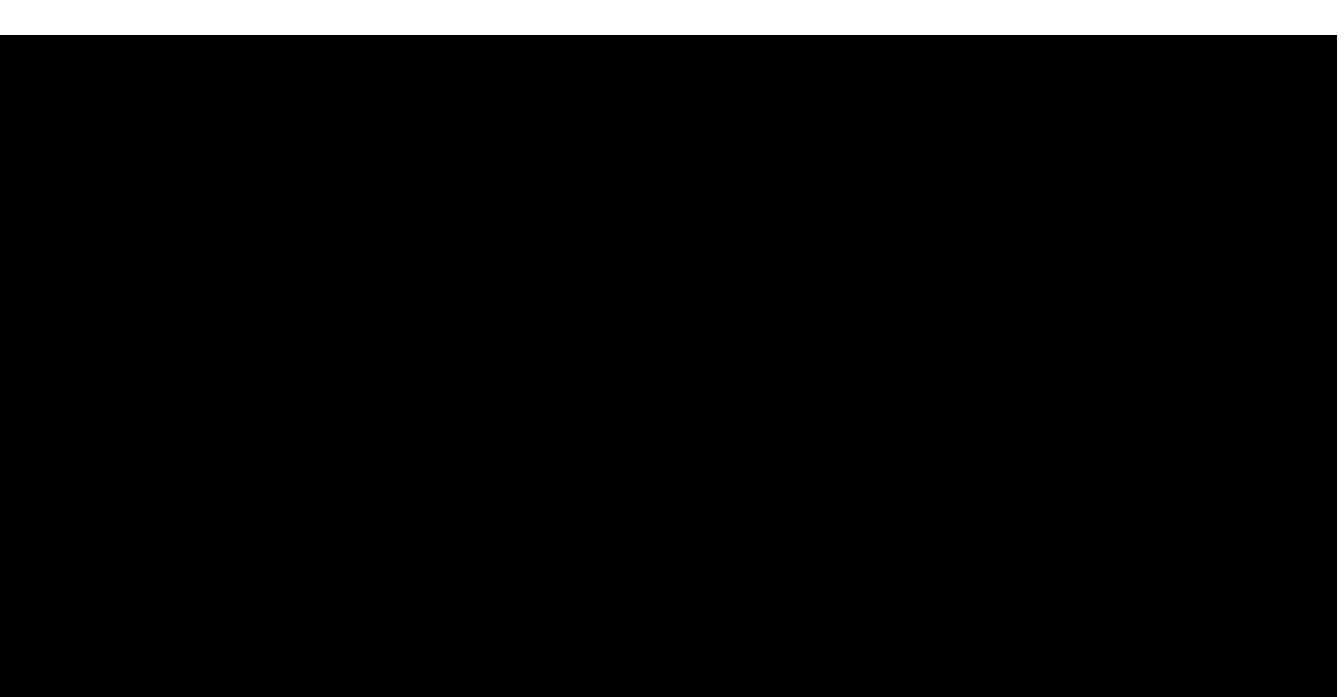




**Project Details**  *Land Area* – 41920 sqm *Net Plot Area* – 34276 sqm *No's of Dwelling Unit* – 1024 *No's of Tower* – 08 *No's of Floor* – *SF* + 08 *No's of DU / Tower* – 128 *Community Hall* – 169.5 sqm



**Key Highlights** Technology - Pre-Fabricated Sandwich Panel & PEB Structure Project Start Date – 01-01-2021 Project Expected End *Date* – 31-03-2022 Amenities – **Rain Water Harvesting Rooftop Solar Power** System Fire Equipment (s) Elevator / Lift **Emergency Power Back**up Sewage Treatment Plant **Central Waste Collection** Plant



# **CONSTRUCTION METHDOLOGY**

<u>6. Staircase –</u> Fabricated MS sections are being welded at site for staircase frame preparation

<u>5. Lift Wall –</u> RCC structure is being prepared for lift walls. Onsite RMC plant for RCC material preparation

#### 4. Walling System

Factory made Prefabricated sandwich panels are being used for wall preparation



**<u>1.Substructure</u>** RCC Isolated column footing

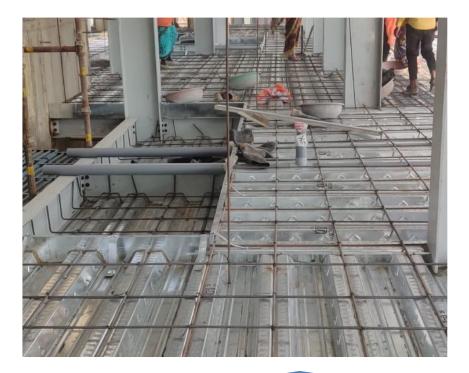
#### **2.Structural System**

Pre Engineered structure consists of factory manufactured steel column and beam erected on site.

<u>**3. Slab**</u> Deck sheet is placed on structure. over it, slab casting is done

Structural System – Pre Engineering Building Slab- Deck Sheet Slab Walling System - <u>Pre fabricated sandwich panel system</u>





**PEB STRUCTURE** 



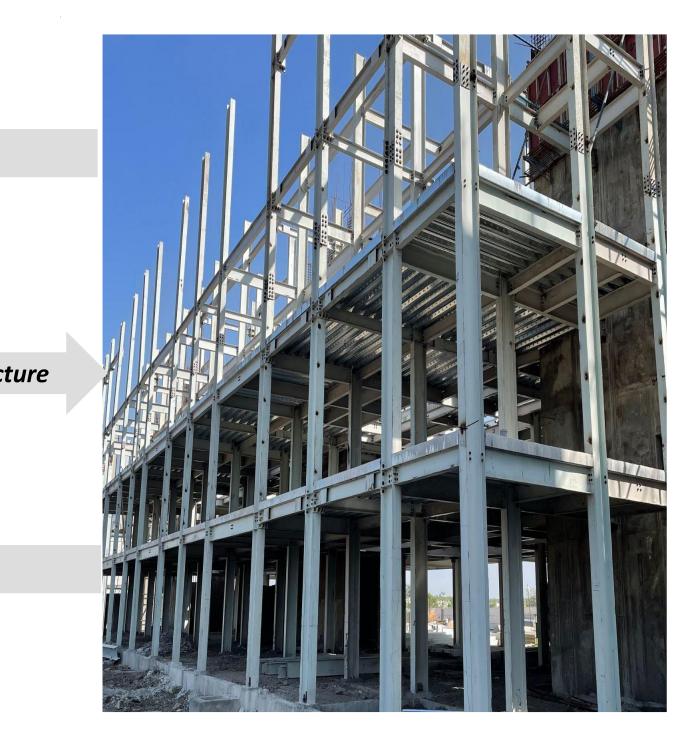


PREFABRICATED SANDWICH PANEL WALLING

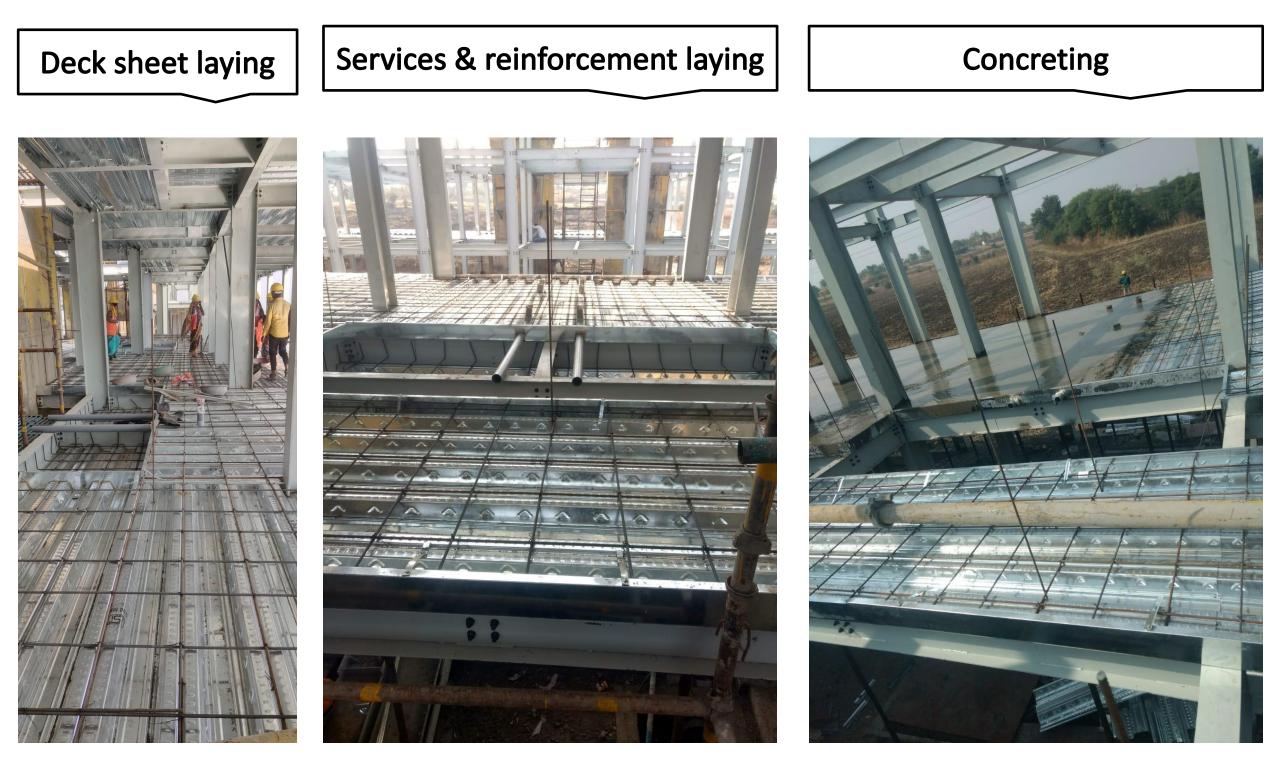
#### **PEB STRUCTURE**

- With Pre-engineered steel building systems, multi-stories can now be scripted in the shortest "set-up" time
- Speed in Construction





DECK SLAB



#### PRE FABRICATED SANDWICH PANEL SYSTEM



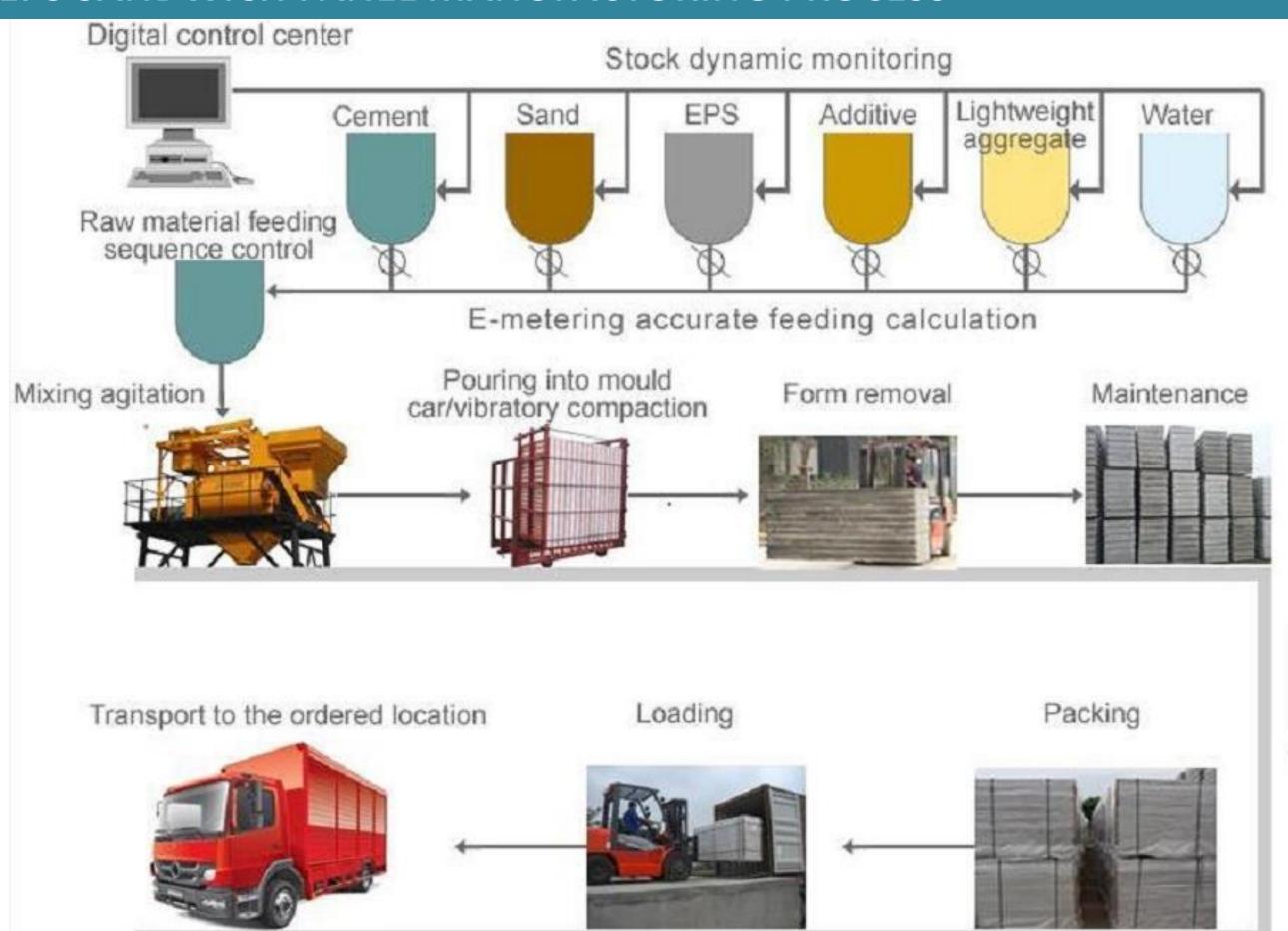


Speed in Construction

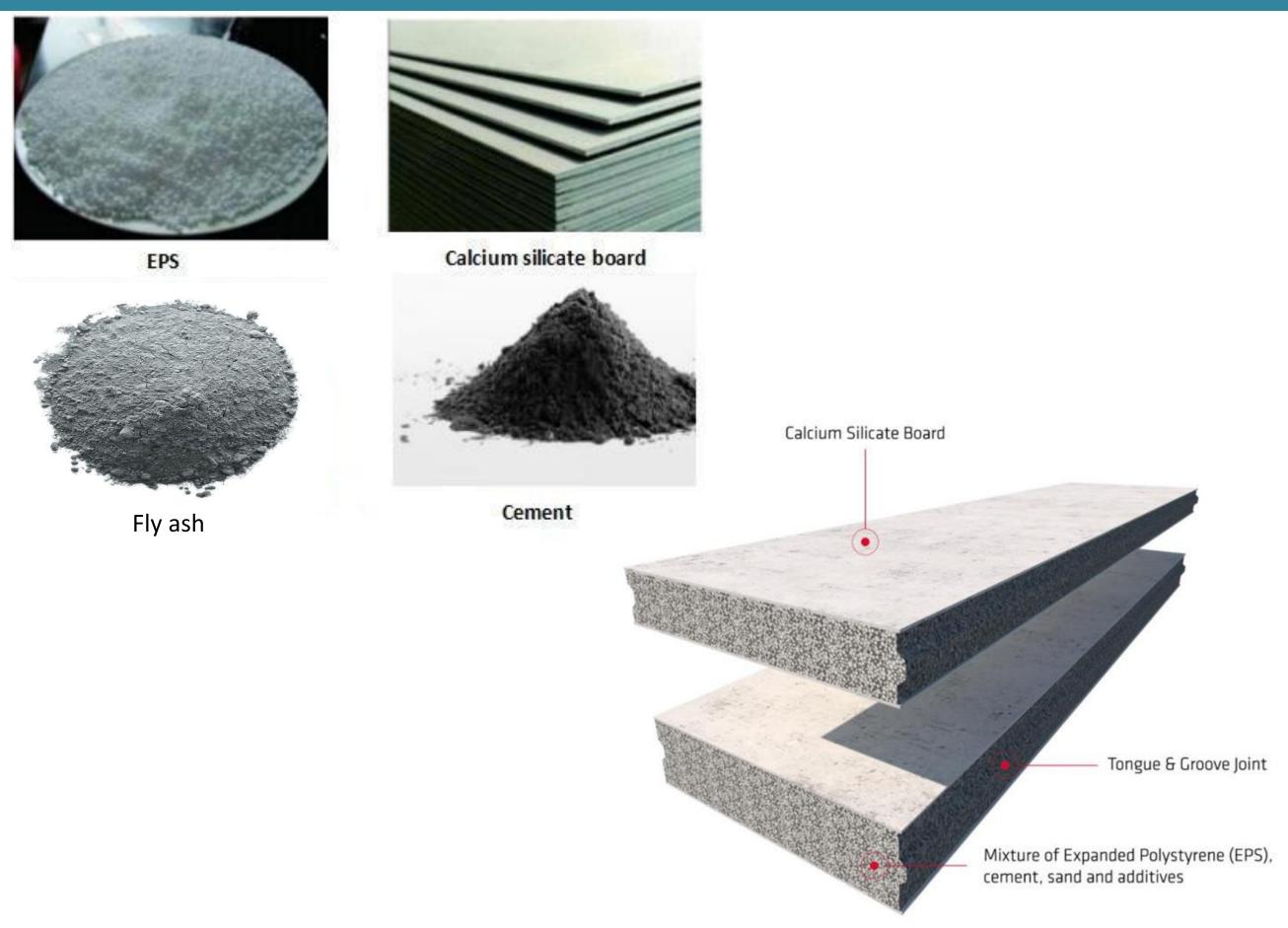
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- No use of water in curing
- Panels bring resource efficiency, better thermal insulation, acoustics & energy efficiency.

# **EPS SANDWICH PANEL MANUFACTORING PROCESS**



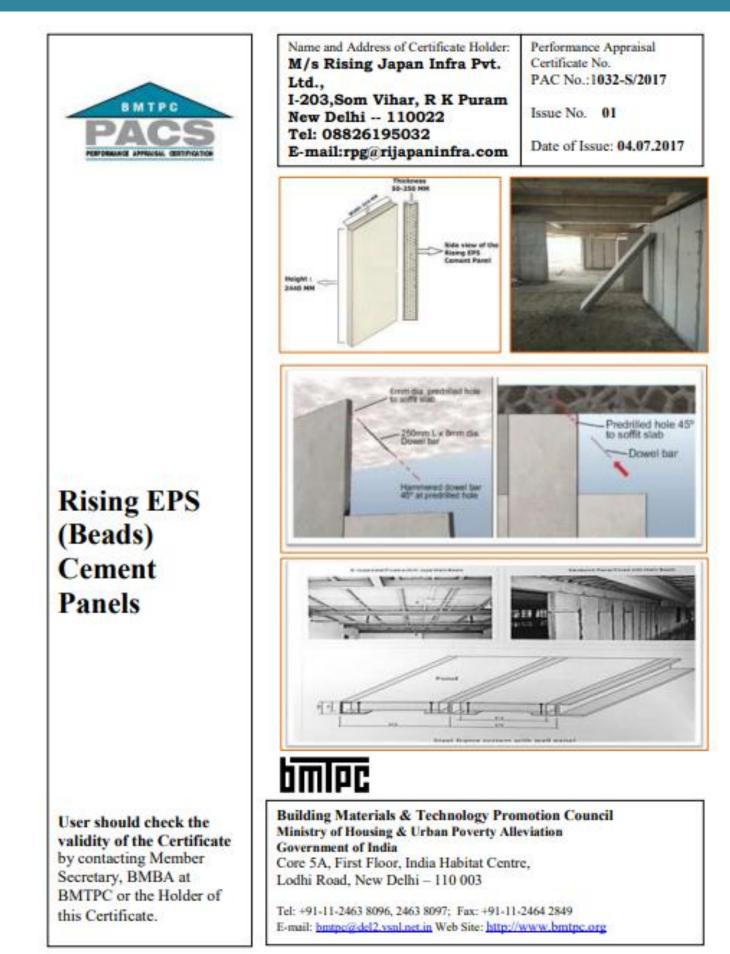
# **EPS SANDWICH PANEL RAW MATERIALS**



# **EPS SANDWICH PANEL- FIXING TOOLS**

No.	Name	Picture	Function	Picture				
1	Cement adhesive		Special cement adhesive for EPS cement sandwich panel connection					
2	Triangle wood		Support, ensure the panel be sticked firmly					
3	Steel bar		Reinforce the connection of the EPS cement sandwich panels					
4	PU foam	PUFOAM ()	Filling the gaps between panel and structure, door, window.					
Decoration remark: if you choose painting for the decoration, you need to put fiber mesh cloth on the wall or fiber mesh tape at the joint before painting, if you decorate the wall by wallpaper, wall tile or other covered materials, no need for the following materials, can put the wallpaper, wall tile on the wall directly.								
5	Fiber mesh cloth		For whole wall anti-crack					
6	Fiber mesh tape		Between panels connection for anti-crack					
7	Anti-crack mortar		Stick (cover) the fiber mesh cloth/fiber mesh tape on the panel					

### **EPS PANEL PERFORMANCE APPRAISAL CERTIFICATE**

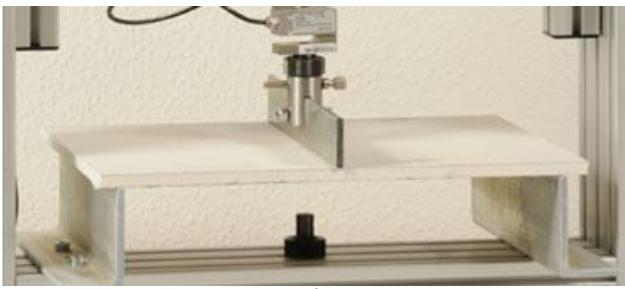


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# PANEL TECHNICAL SPECIFICATION

Items	National Standards					Testing Indexes				
Thickness	60mm	90mm	100mm	120mm	150mm	60mm	90mm	100mm	120mm	150mm
Anti-impact performance/ times	≥5	≥5	≥5	≥5	≥5	≥8	≥10	≥15	≥18	≥22
Anti-bending damage load/ times over dead- weight	≥1.5	≥1.5	≥1.5	≥1.5	≥1.5	≥3	≥4	≥5	≥6	≥7
Anti-pressure strength/ Mpa	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5
Surface density/ kg/m <sup>2</sup>	≤70	≤90	≤110			≤45	≤55	≤65	≤75	≤85
Single point hanging strength/ N	≥1000	≥1000	≥1000	≥1000	≥1000	≥1000	≥1200	≥1300	≥1400	≥1500
Fire proof limit/ h	≥1	≥1	≥1	≥1	≥1	≥3	≥3	≥4	≥4	≥4
Sound insulation capacity in the air/ db	≥30	≥35	≥40	≥45	≥50	≥35	≥40	≥45	≥50	≥55
Soften coefficient	≥0.8	≥0.8	≥0.8	≥0.8	≥0.8	≥1	≥1	≥1	≥1	≥1
Moisture coefficient/ a%	≤12	≤10	≤10	≤8	≤8	≤10	≤9	≤7	≤6	≤6
Heat transfer coefficient/ B/W/M2.K	≤2.0	≤2.0	≤2.0	≤2.0	≤1.0	≤0.4	≤0.25	≤0.2	≤0.18	≤0.15
Drying shrinkage/ mm/m	≤0.6	≤0.6	≤0.6	≤0.6	≤0.6	≤0.4	≤0.5	≤0.5	≤0.5	≤0.5
Inner radiation index	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1
Outer radiation index	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1
Radioactivity limit	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1	≤1

# LHP INDORE – TECHNOLOGY ADVANTAGES



**Strength Test** 

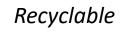


Fast and Easy Construction



Energy saving by thermal resistance







Eco friendly dry construction

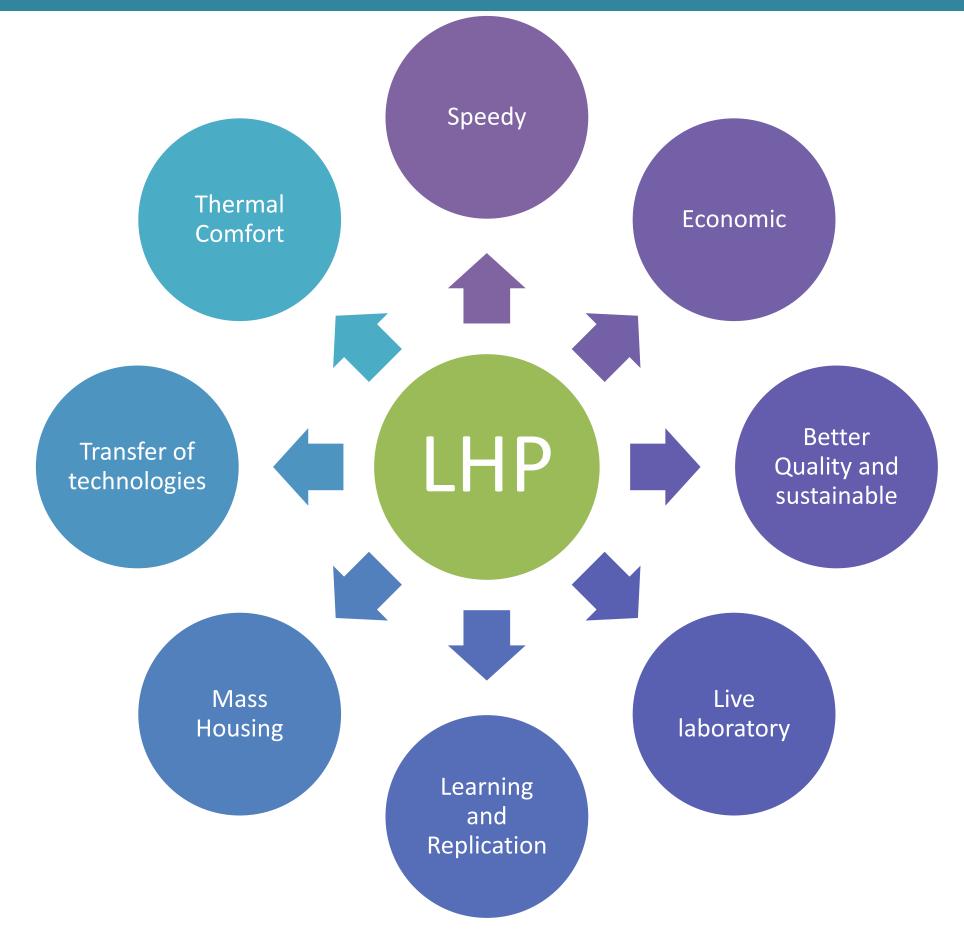


- 1. Light weight and cost effective
- 2. Easy and faster construction
- 3. Fireproof
- 4. Water proof and damp proof
- 5. Non-toxic & environment-friendly
- 6. Energy saving & environment-friendly
- 7. Water saving due to dry construction
- 8. Smooth and flat surface, thus no plastering needed
- 9. High sound insulation
- 10. Cost effective
- 11. Ground staff optimization
- 12. Increase in carpet area up to 15% which saves money

**Fire Resistance Test** 



## 6 LHPS – FOCUSES ON



# **PLANNING ASPECTS**

WALL CONSTRUCTED

BRICK BY BRICK / LAYER BY

LAYER

LABOUR INTENSIVE
REQUIRE CURING

## DESIGN PROCESS SELECTION OF TECHNOLOGIES

FACTORY MADE EPS PANELS ARE PRE FINISHED REQUIRES NO CURING

Sandwich panel system replaces brick-mortar with dry wall



The cast-in-situ conventional construction systems need to be replaced by industrialized systems which

- Reduce the construction time
- Produce quality,
- Resilient and
- Sustainable structures.

These panels are

□ Stronger,

- Durable with better quality control.
- □ Their functional performance in terms of acoustics, thermal, fire, rain water penetration, termite is much superior than cast-in-situ walls.
- □ These panels can be used as load bearing structural panels to build single to three storey houses or as non-load bearing infill walls to replace brick masonry walls between RCC frame.
- These panels can be cut to suitable sizes, made hollow so as to minimize wastages & accommodate services.

	Considering 10 Sq.M. Wall									
S.no.	EPS WALL 120MM				BRICKWORK 230MM					
	Description	Ar	rea	Rate	Total	Description	Ar	rea	Rate	Total
1	EPS PANEL	10	Nos	1440	14400	Bricks	1065	Nos	7	7455
2	Таре	20	m	5	100	Mortar	0.46	Cu m	1850	851
2	Mortar	10	Kg	12	120	Plaster	20	sq m	530	10600
4	Labour	10	Sq M	190	1900	Labour	2.3	Cu m	700	1610
					16520					20516
Per Sq M 1652 Per Sq M 20						2051.6				
	Carpet Area - Increased by 1.1 SQ M									

# **SESSION 4 - ECO-NIWAS SAMHITA 2021**

# ECO NIWAS SAMHITA TOOL Via Video

## **ENS CODE COMPLIANCE**

#### Table 1: Minimum ENS Score Requirement

Project Category	Minimum ENS Score
Low rise buildings	47
Affordable Housing	70
High rise buildings	100

Table 2: Component wise Distribution of ENS Score

Section	Components	Minimum points	Additional Points	Maximum Points
6.4	Building Envelope			
	Building Envelope	47	40	87
6.5	Building Services			
	Common area and exterior lighting	3	6	9
	Elevators	13	9	22
	Pumps	6	8	14
	Electrical Systems	1	5	6
6.6	Indoor Electrical End-Use			
	Indoor Lighting		12	12
	Comfort Systems		50	50
	ENS Score	70	130	200

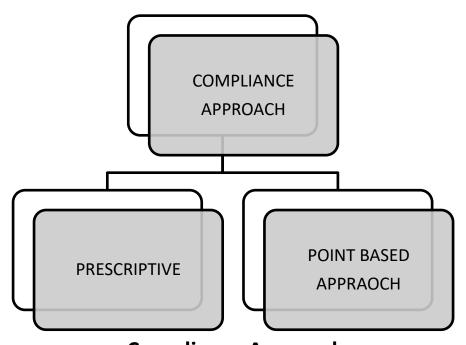
#### Table 9: Score for Renewable Energy System Components

Renewable Energy Systems Components	Minimum Points	Additional Points	Maximum Points
Solar Hot Water Systems		10	10
Solar Photo Voltaic		10	10
Additional ENS Score		20	20

The purpose of Eco Niwas Samhita 2021

The code applies to –

- Residential buildings built on a plot area of ≥ 500 m2
- Residential part of Mixed landuse building projects, built on a plot area of ≥ 500 m2.

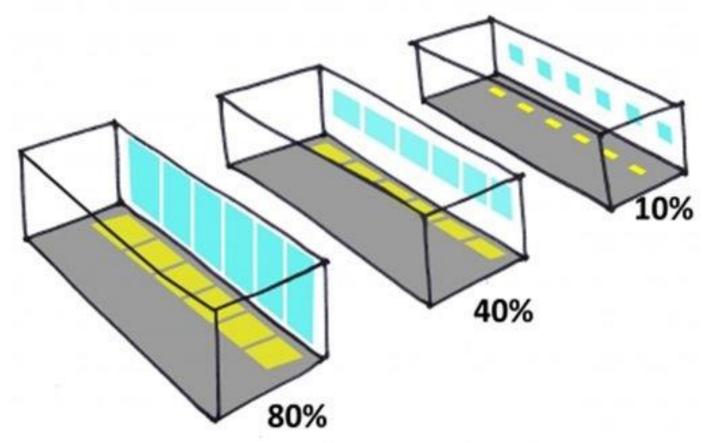


**Compliance Approaches** 

## **CODE PROVISIONS**

- Openable Window-to-Floor Area Ratio (WFRop) - it indicates the potential of using external air for ventilation.
- Ensuring minimum WFRop helps in ventilation, improvement in thermal comfort, and reduction in cooling energy
- It is the ratio of openable area to the carpet area of dwelling units.

 $WFR_{OP} = A_{openable} / A_{carpet}$ 



3.1.3 The openable window-to-floor area ratio (*WFR*<sub>op</sub>) shall not be less than the values<sup>14</sup> given in Table 1.

Climatic zone	Minimum WFR (%)
Composite	12.50
Hot-Dry	10.00
Warm-Humid	16.66
Temperate	12.50
Cold	8.33

TABLE 1 Minimum requirement of window-to-floor area ratio (WFR\_)

SOURCE Adapted from Bureau of Indian Standards (BIS). 2016. National Building Code of India 2016. New Delhi: BIS.

#### Visible Light Transmittance (VLT)

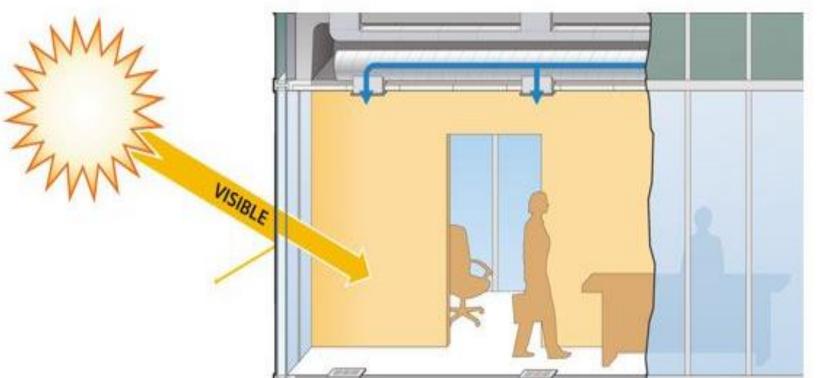
VLT of non-opaque building envelope indicates the potential of using daylight. Ensuring minimum VLT helps in improving day lighting, thereby reducing the energy required for artificial lighting

WWR = A(Non - Opaque) / A(envelope)

## **TABLE 2** Minimum visible light transmittance (VLT) requirement<sup>15</sup>

Window-to-wall ratio (WWR) <sup>16</sup>	Minimum VLT <sup>17</sup>	
0-0.30	0.27	
0.31–0.40	0.20	
0.41-0.50	0.16	
0.51-0.60	0.13	
0.61–0.70	0.11	

**SOURCE** Bureau of Indian Standards (BIS). 2016. National Building Code of India 2016. New Delhi: BIS.



#### HOW SOLAR REFLECTANCE HELPS MODERATE TEMPERATURES, RESULTING IN LOWER DEMAND ON COOLING SYSTEMS

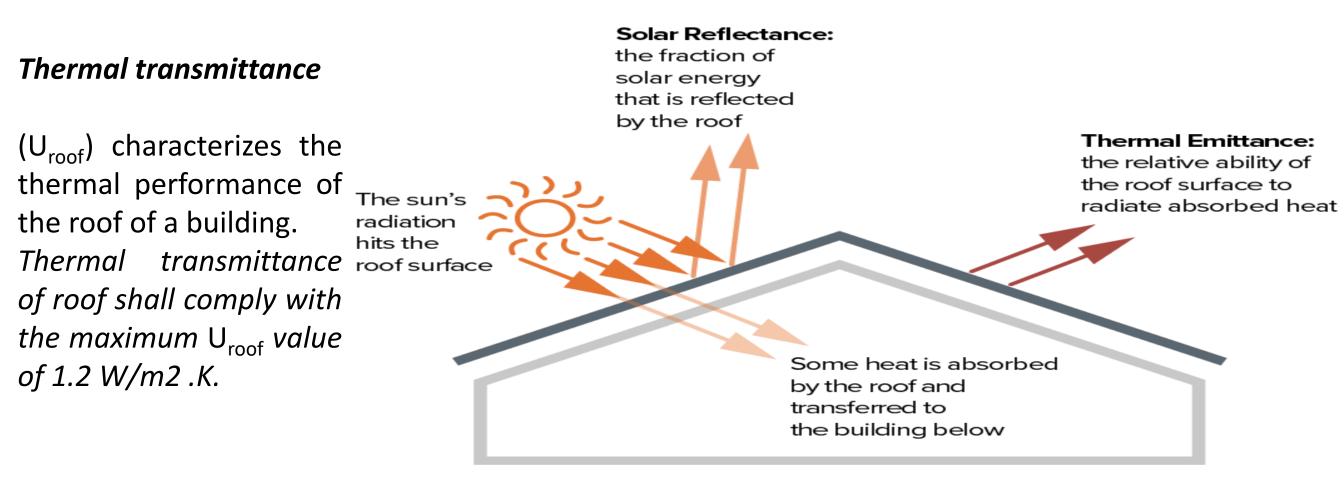


Illustration: Cool Roof Rating Council

3.3.3 The calculation<sup>18</sup> shall be carried out, using Equation 3 as shown below.

$$U_{roof} = \frac{1}{A_{roof}} \left[ \sum_{i=1}^{n} (U_i \times A_i) \right] \qquad \dots (3)$$

where,

 $U_{roof}$  : thermal transmittance of roof (W/m<sup>2</sup>.K)

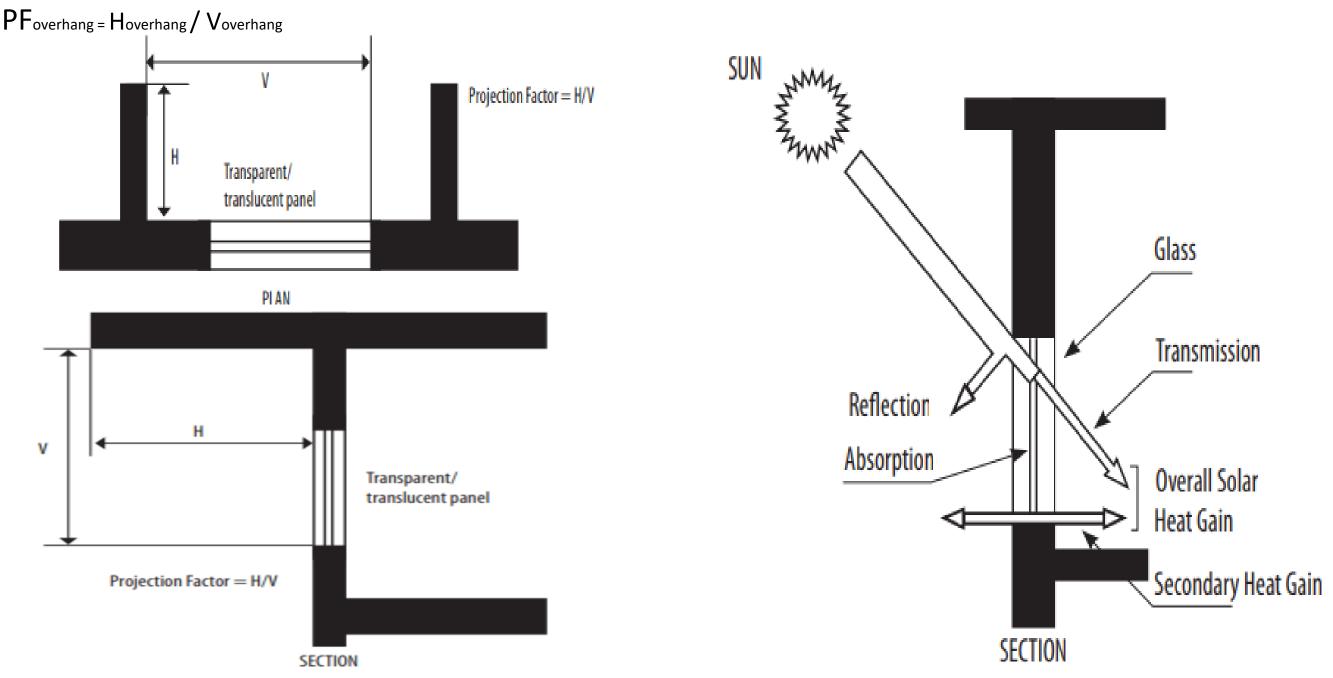
 $A_{roof}$  : total area of the roof (m<sup>2</sup>)

 $U_i$  : thermal transmittance values of different roof constructions (W/m<sup>2</sup>.K)

 $A_i$  : areas of different roof constructions (m<sup>2</sup>)

**Solar Heat Gain Coefficient (SHGC): SHGC** is the fraction of incident solar radiation admitted through non-opaque components, both directly transmitted, and absorbed and subsequently released inward through conduction, convection, and radiation

**Projection factor, overhang**: the ratio of the horizontal depth of the external shading projection (Hoverhang) to the sum of the height of a non-opaque component and the distance from the top of the same component to the bottom of the farthest point of the external shading projection (Voverhang), in consistent units.



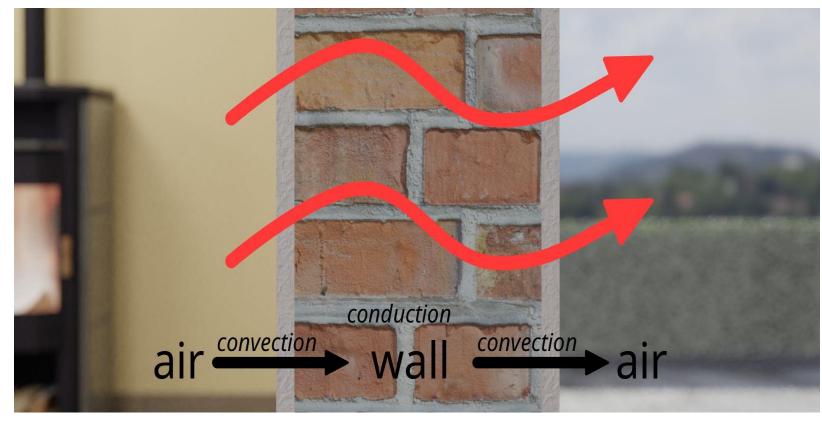
Thermal transmittance of building envelope (except roof)

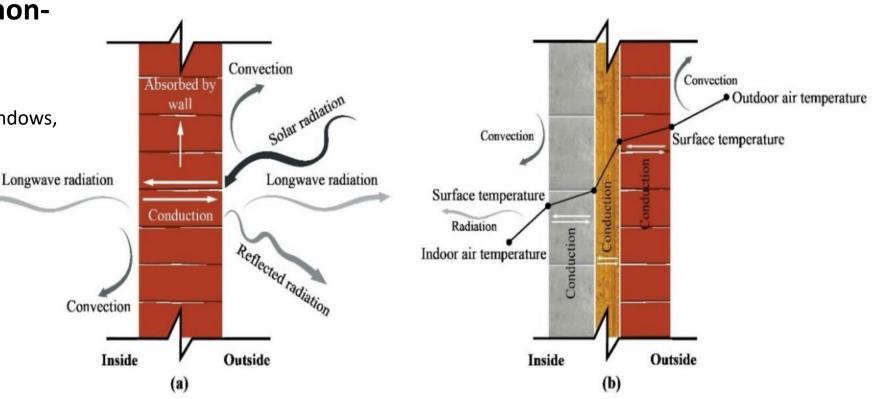
- Thermal transmittance characterizes the thermal performance of the building envelope (except roof).
- U value takes into account the following:
  - Heat conduction through opaque building envelope components

(wall, opaque panels in door, window, ventilators, etc.)

 Heat conduction through nonopaque building envelope components

(transparent/translucent panels in windows, doors, ventilators, etc.).





#### **Residential Envelope Transmittance Value**

RETV characterizes the thermal performance of the building envelope *(except roof).* Limiting the RETV value helps in reducing heat gains from the building envelope, thereby improving the thermal comfort and reducing the electricity required for cooling. Its unit is W/m2.

$$RETV = \frac{1}{A_{envelope}} \times \left[ \begin{cases} 6.06 \times \sum_{i=1}^{n} \left( A_{opaque_i} \times U_{opaque_i} \times \omega_i \right) \end{cases} \right] Term-II \\ + \left\{ 1.85 \times \sum_{i=1}^{n} \left( A_{non-opaque_i} \times U_{non-opaque_i} \times \omega_i \right) \right\} \\ + \left\{ 68.99 \times \sum_{i=1}^{n} \left( A_{non-opaque_i} \times SHGC_{eq_i} \times \omega_i \right) \right\} \end{bmatrix} Term-III$$

# TABLE 3 Coefficients (a, b, and c) for RETV formula

Climate zone	а	b	c		
Composite	6.06	1.85	68.99		
Hot-Dry	6.06	1.85	68.99		
Warm-Humid	5.15	1.31	65.21		
Temperate	3.38	0.37	63.69		
Cold	Not applicable (Refer Section 3.5)				

## **ENS CODE COMPLIANCE**

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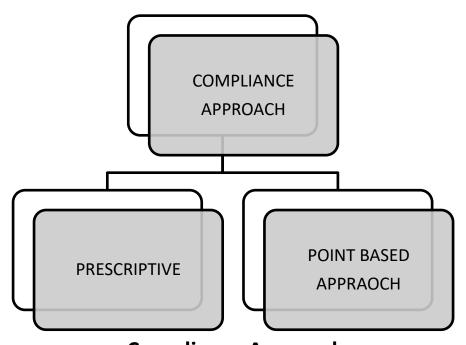
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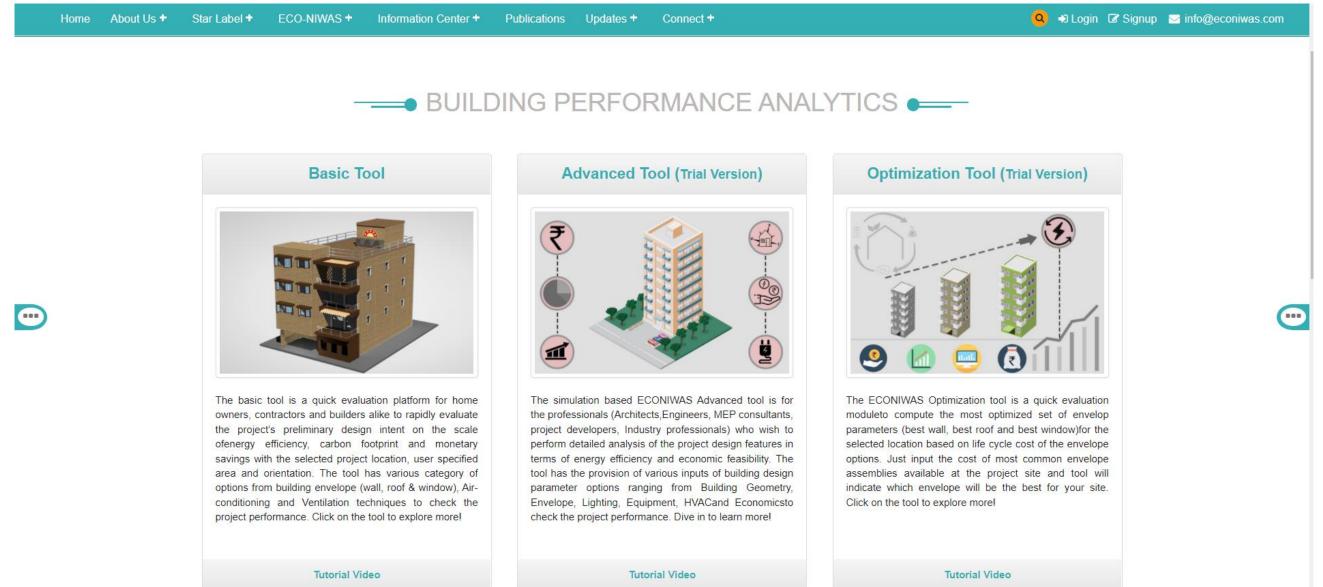
**Compliance Approaches** 

**ENS SIMULATION TOOLS** 

#### **ENS TOOLS ECONIWAS 2.0 - INTRODUCTION**

- Building simulation allows engineers and architects to address key aspects of building performance throughout the whole building life cycle from early design stages through construction and even for major energy retrofitting.
- Building simulation is a way to test how elements of building design will perform under real-world conditions
- Basic Tool
- Advanced Tool
- Envelope Optimization Tool

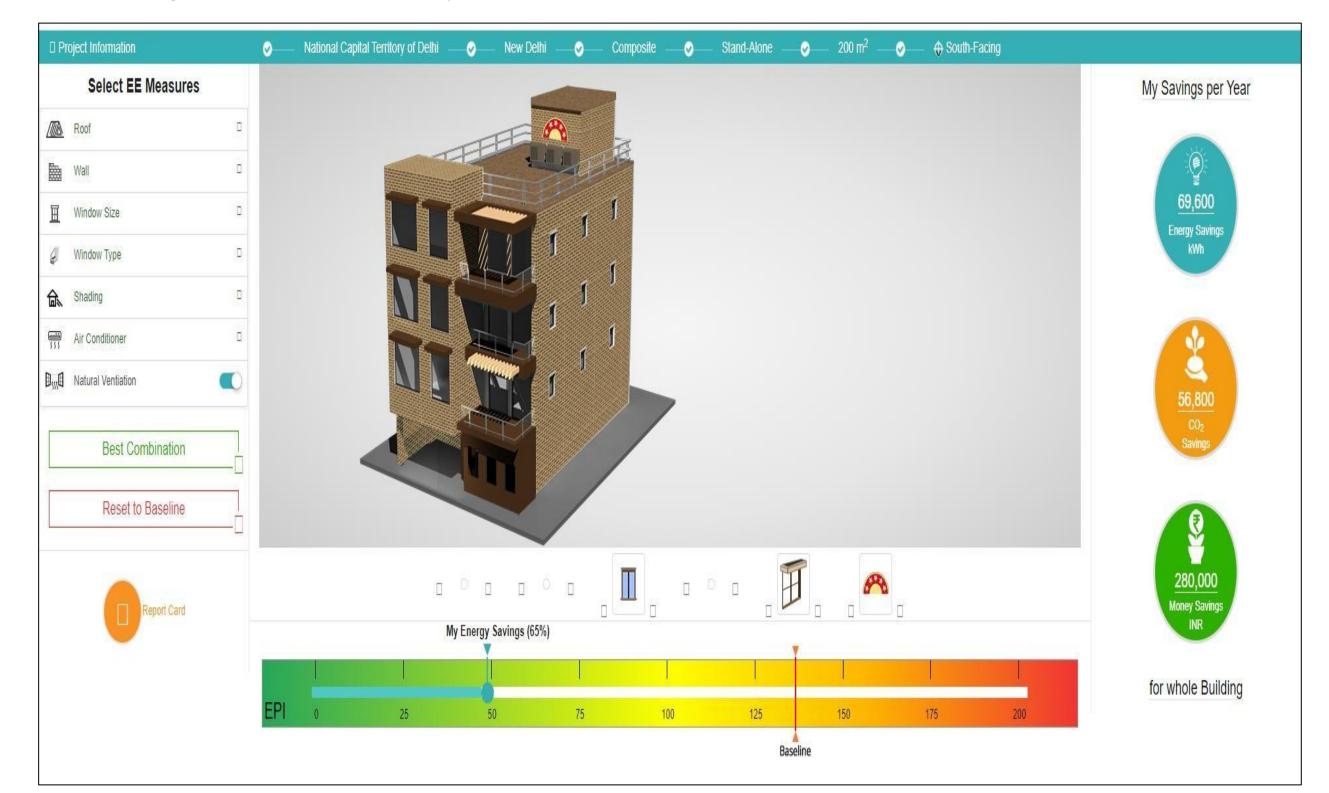
#### https://www.econiwas.com/tools.php



## **ECONIWAS 2.0**

#### **Basic Tool:**

Quick evaluation platform for homeowners, contractors and builders alike to rapidly evaluate the project's preliminary design intent on the scale of energy efficiency, carbon footprint and monetary savings with the selected project location, user specified area and orientation, building envelope (wall, roof & window), Air-conditioning and Ventilation techniques.



## **ECONIWAS 2.0**

#### **ADVANCED TOOL**

Simulation based tool for the professionals (Architects, Engineers, MEP consultants, project developers, Industry professionals) who wish to perform detailed analysis of the project design features in terms of energy efficiency, economic feasibility and environmental impact.

NAVIGATION	LAYOUT
BASIC INFORMATION	Layout Shape Building Orientation
	T-Shape v North v
	T Shape
EQUIPMENTS	X1         Y1           I6         meters         10         meters
HVAC	X2 Y2
	10 meters 5 meters
	$\begin{array}{c} Y_1 \\ Y_2 \\ \hline \\ $
	Number of Floors     Floor Height       3     2.00

Home Advanced Tool E	nvelope Optimization Tool			Welcome : giz@yahoo.com Logout
NAVIGATION		ADVANCED TOOL		START TIME 00:46:47
BASIC INFORMATION	BASIC INFORMATION			HELP Save Data
LAYOUT	Project Name	State	City	
ENVELOPE	GIZ	Delhi 🔹	New Delhi	The more surface area exposed to the sun, the more solar heat incident on the building envelope (especially for Composite and Hot &Dry climate conditions). Therefore, the layout of the building plays an important role in
	Climate	Closest Weather Profile	Building Typology	deciding the thermal and lighting load in the building design. Select the applicable layout of the project from various options available in the
EQUIPMENTS	Composite	IND_DL_New.Delhi-Safdarjung AP.4218 •	Single Family	<ul> <li>dropdown. Note: In case of custom geometry, please be sure to draw the shape clockwise to avoid error. Also please make sure to close the layout shape by pressing "C" on the keyboard.</li> </ul>
HVAC	Occupancy	Latitude		
ECONOMICS	4 m²/person •	Greater than 23.5 deg N		
Easy to	Navigate, tree	view	Self	explanatory he
layout fo	r quick naviga various bu		unde	el for eas erstanding o ts for the users

Effective and responsible user form that takes essential

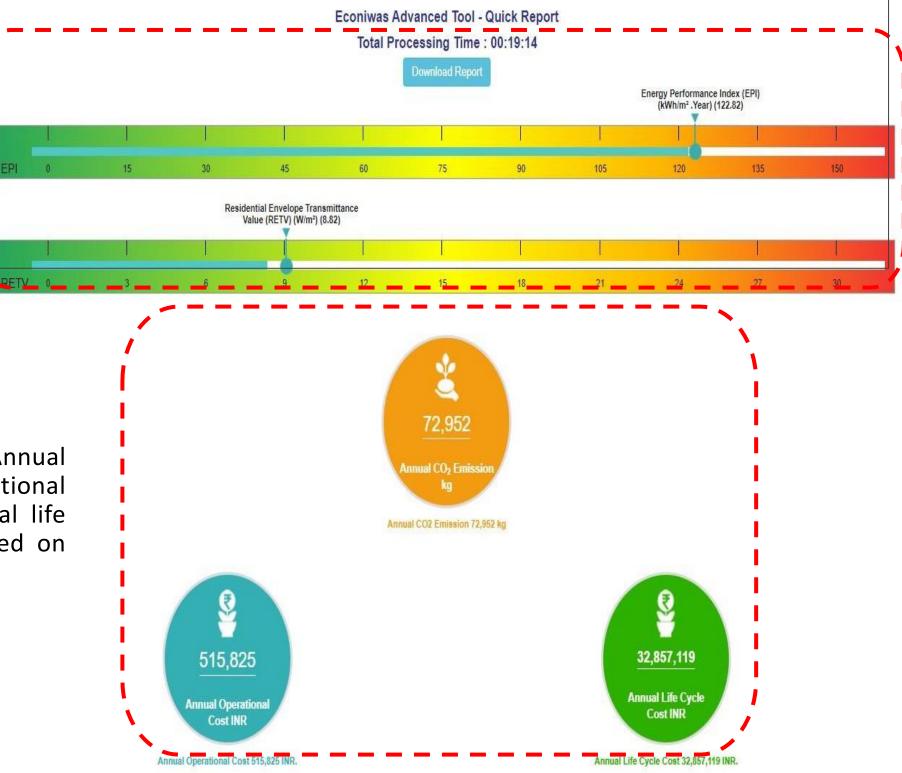
inputs from the user to generate desired results

#### **ADVANCECD TOOL – RESULTS**

On the submission of the form, the tool performs the energy simulation using energy plus server-side simulation platform to predict the EPI and RETV values of the designed building.

The user has the option to export the results in PDF format for later use, using the "Download Report" button on the results page.

The tool also predicts the Annual CO2 generation, Annual Operational cost of the design and Annual life cycle cost of the project based on the inputs given by the user



#### **Envelope Optimization Tool**

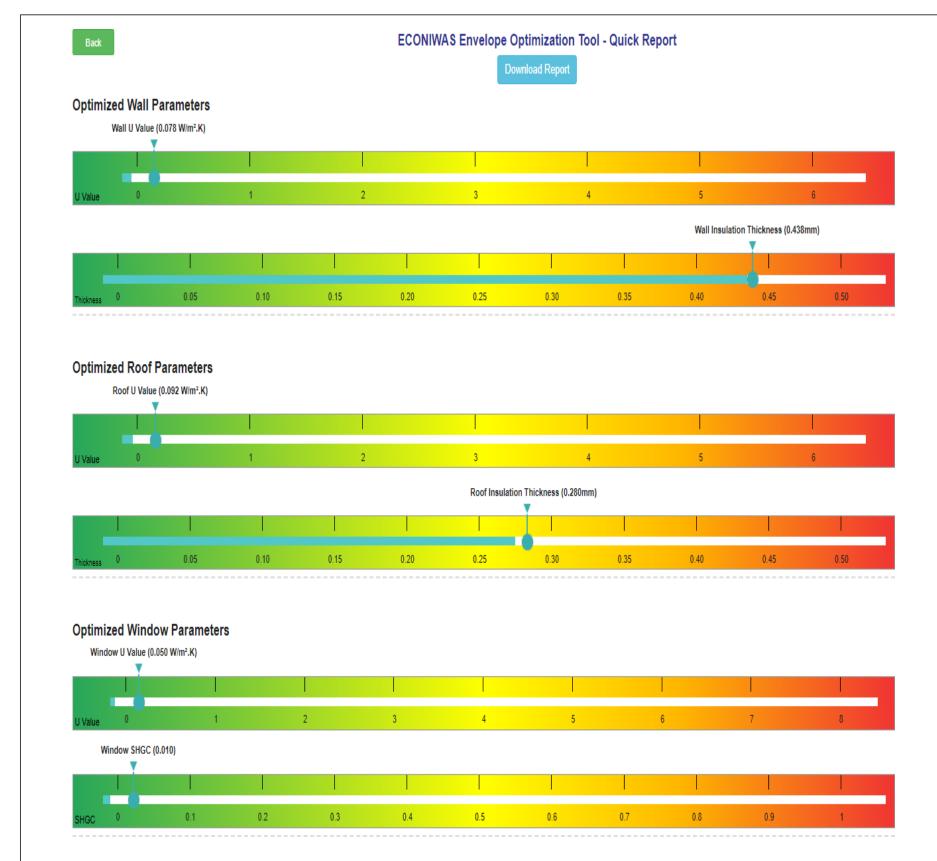
A quick envelope evaluation module to compute the most optimized set of U-values & SHGC for best wall, best roof and best window including thickness of selected insulation required on the selected base assemblies of wall and roof for the selected location based on life cycle cost of the building envelope.

NAVIGATION	CONSTRUCTION DETAIL		
	Wall		
	Type of Wall	Wall Section Thickness (mm)	Wall Construction Cost (₹/m³)
	110 mm Red Brick Wall	110	4000
	Type of Wall Insulation	Wall Insulation Cost (₹/m³)	
	Expanded Polystyrene Foam	20000	
	Roof		
	Type of Roof	Roof Section Thickness (mm)	Roof Construction Cost (₹/m³)
	150mmRCC slab with False ceiling	150	3000
	Type of Roof Insulation	Roof Insulation Cost (₹/m³)	
	Polyurethane Foam	20000	

## **ECONIWAS 2.0**

#### **ENVELOPE OPTIMIZATION TOOL - RESULTS**

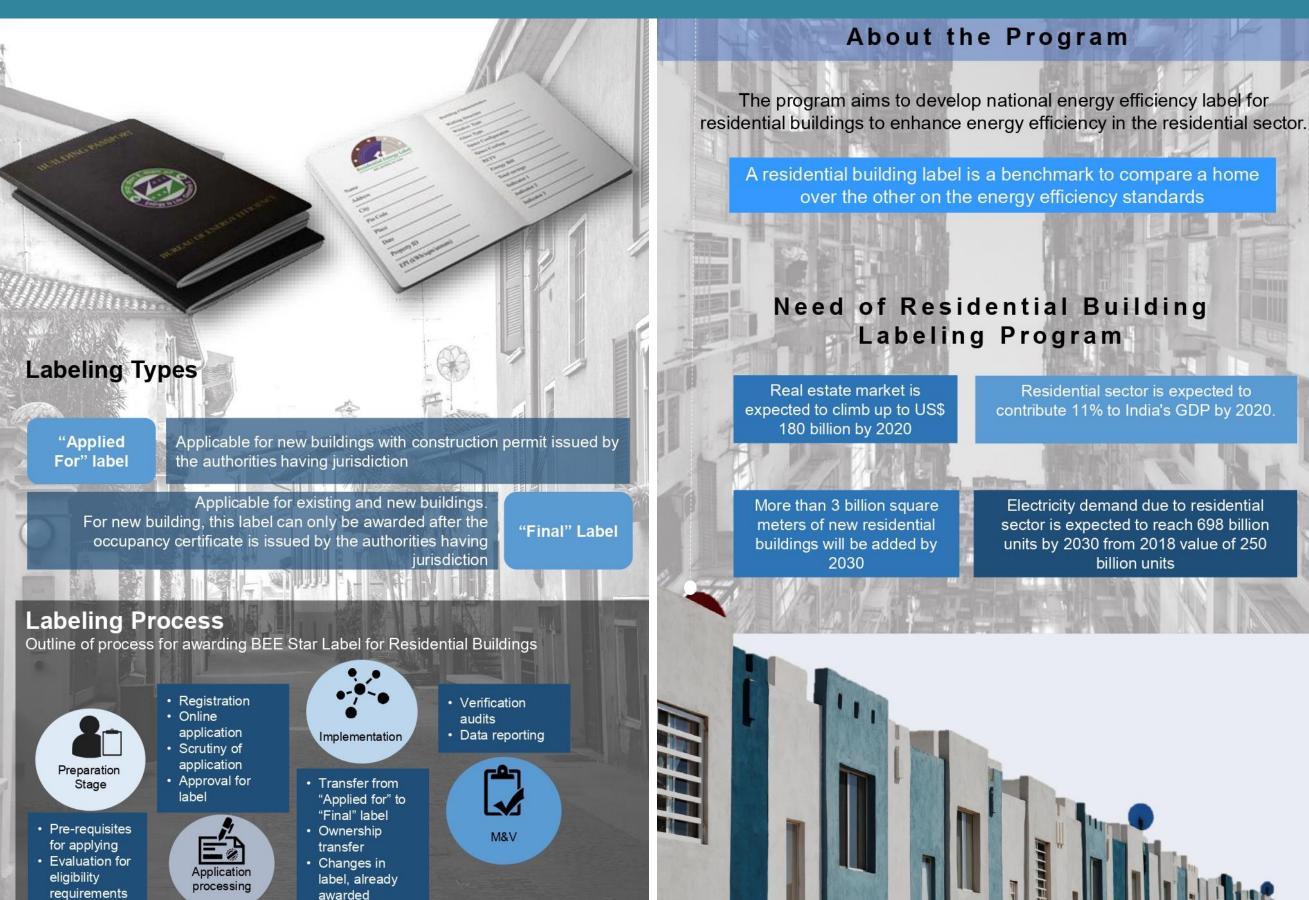
On the submission of the form, tool performs the the optimization using energy plus server-side simulation platform to predict the optimized U-value, SHGC for envelope components (wall, roof windows) as well as thickness of insulation for wall and roof assemblies. The user also has the option to export the results in PDF format for later use, using the "Download Report" button on the results page.



# Session 5

- a) Low Energy Comfort Systems and BEE Star Labelling
- b) Indian & International Best Practices

# **BEE STAR LABELLING FOR RESIDENTIAL BUILDINGS**



# **BEE STAR LABELLING FOR RESIDENTIAL BUILDINGS**

5 star rated home is 4**0%** 

more energy

efficient than

1 star rated

home

Energy

Savings

Annual saving of 90 Billion

Units in the

year of 2030

#### **Program Objectives**

The objective of the program is to provide:-

- information to consumers on the energy efficiency standard of the Homes
- Facilitation in the implementation of EcoNiwas Samhita 2018
- a consumer driven market transformation business model solution for Energy Efficiency in housing sector
- steering the construction activities of India towards international best practices norms

#### **Program Scope**

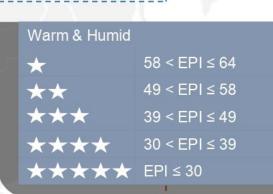
The program is applicable for all single and multiple dwelling unit in the country for residential purpose

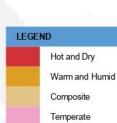


# Benefits from the labeling program

- Cumulative saving of 388 billion units of electricity by 2030
- Reduction of carbon emission by 3 billion tones by 2030
- Increased uptake of energy efficient construction in India
- Facilitate energy efficient materials and technologies market supporting the "Make in India" initiative
- Improve environmental resilience and energy security
- Sustainable living standards







Cold

#### Temperate

*	28 < EPI ≤ 31
**	24 < EPI ≤ 28
***	21 < EPI ≤ 24
****	17 < EPI ≤ 21
****	EPI ≤ 17

#### **Residential Building Star Rating Plan**

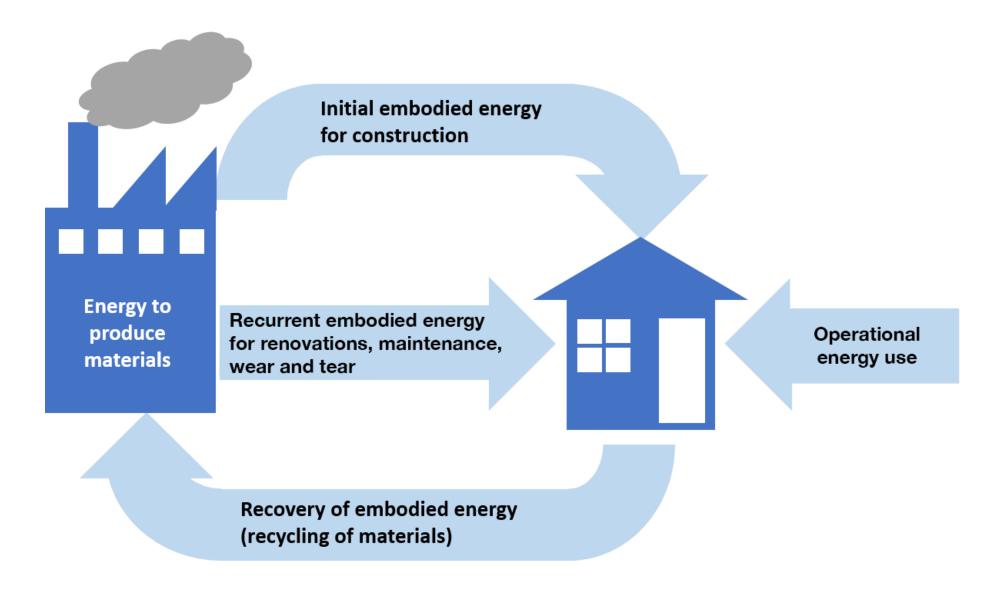
# **GREEN BUILDING**

A 'green' building is a building that, in its design, construction or operation, reduces or eliminates negative impacts, and can create positive impacts, on our climate and natural environment. Green buildings preserve precious natural resources and improve our quality of life.

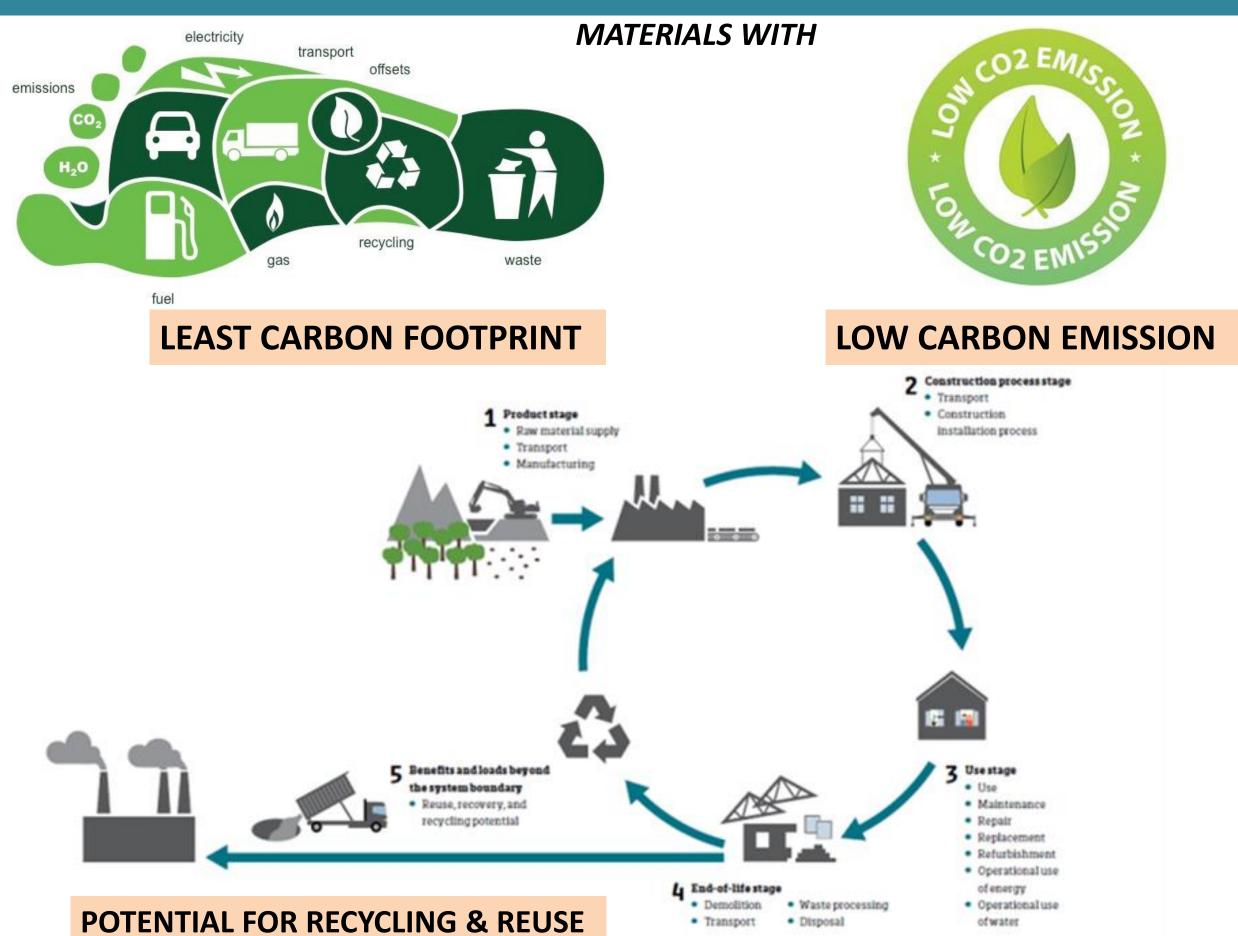


# **EMBODIED ENERGY**

Embodied energy is the energy consumed by all of the processes associated with the production of a building, from the mining and processing of natural resources to manufacturing, transport and product delivery. Embodied energy does not include the operation and disposal of the building material. This would be considered in a life cycle approach. Embodied energy is the 'upstream' or 'front-end' component of the lifecycle impact of a home.



# **INDIGENOUS AND LOW-EMBODIED MATERIALS**



Type of building element	Energy per unit (GJ)	
Burnt clay brick masonry (m <sup>3</sup> )	2.00 - 3.40	
SMB masonry (m <sup>3</sup> )	0.50 - 0.60	
Fly ash block masonry (m <sup>3</sup> )	1.00 - 1.35	
Stabilized rammed earth wall (m <sup>3</sup> )	0.45 - 0.60	
Unstabilized rammed earth wall (m <sup>3</sup> )	0.00 - 0.18	
Reinforced concrete slab (m <sup>2</sup> )	0.80 - 0.85	
Composite SMB masonry jack-arch (m <sup>2</sup> )	0.45 - 0.55	
SMB filler slab (m <sup>2</sup> )	0.60 - 0.70	
Unreinforced masonry vault roof (m <sup>2</sup> )	0.45 - 0.60	

Table 4. Embodied energy in various walling and floor/roofing systems.

# **GREEN BUILDING – BEST PRACTICES**

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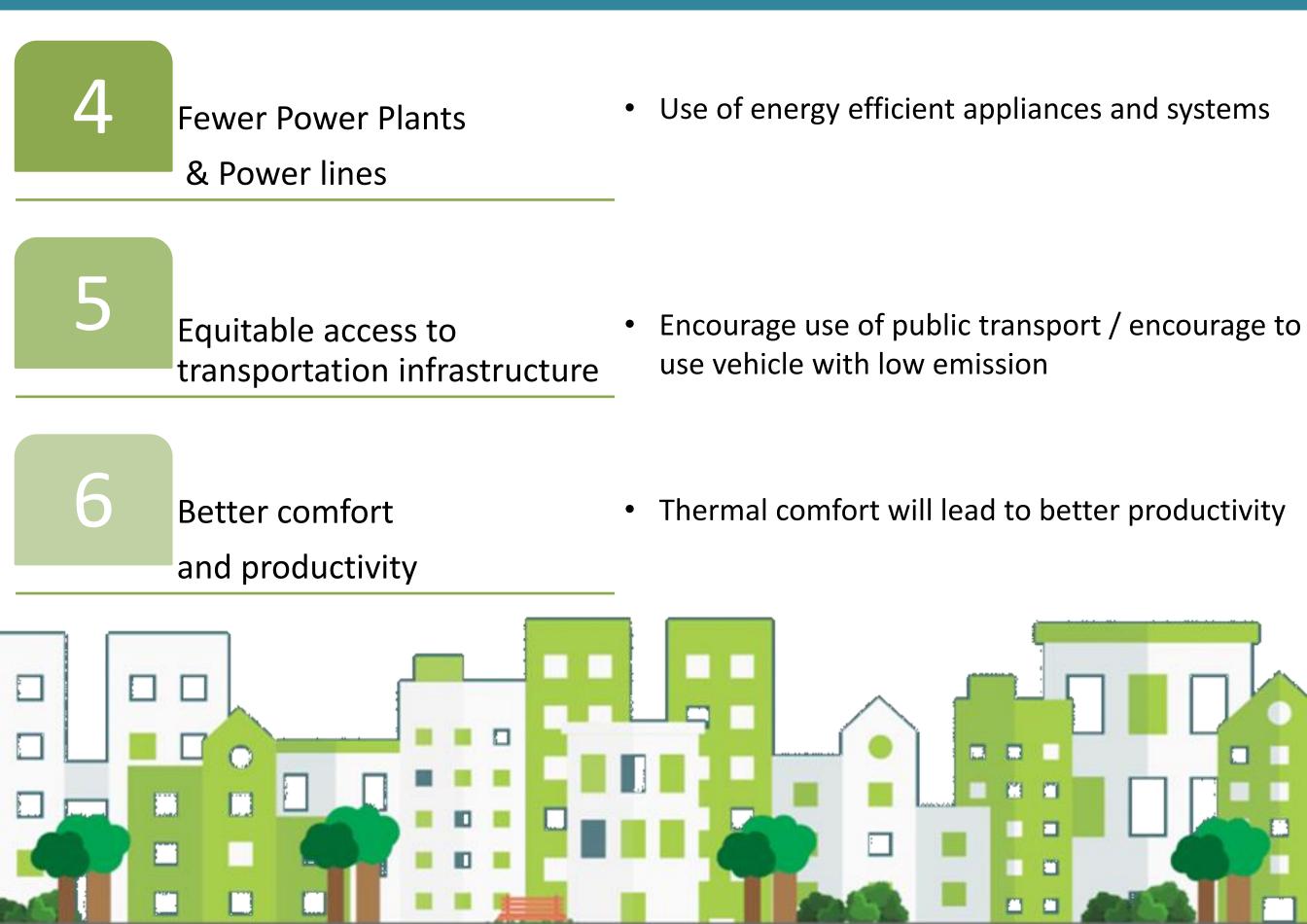
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1 Increased water preservation efforts	<ul> <li>Rain water harvesting</li> <li>Using building material, which requires less curing or water after</li> <li>Use of native species in landscape</li> </ul>
2 Improved Environmental product market	<ul> <li>Use of low VOC content material</li> <li>High SRI paints</li> <li>Fly ash bricks</li> <li>EPS Panel</li> </ul>
3 Fewer Wastewater Treatment Plants	<ul> <li>Use of water efficient fixtures</li> <li>Monitoring and optimization of overflow of water</li> </ul>

61

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# **GREEN BUILDING – BEST PRACTICES**













# LEARNINGS

- Mainstreaming passive strategies in buildings for thermal comfort can significantly reduce cooling, ventilation and lighting requirements in buildings;
- Lesser dependency on mechanical cooling/ heating approaches will decrease formation of surface ozone, hence better air quality.
- Greater awareness of the benefits of sustainable building design will spur greater demand from all strata of society
- Sensitivity in building practices will tend to decrease disparity in thermal comfort of different economic classes.
- Make active strategies passive, and passive strategies active.
- 70% of the buildings required in India by 2030 are yet to be built. Maintaining status quo is irrelevant, and there is a great opportunity for incorporating passive design strategies successfully across our built environment.



# time for a little question & answer session